

Articulation Word List for /f/ Organized by Syllable Count and Sound Position

Words with /f/ sound at the beginning /f/_:

One syllable words:

face [11.0], flake [25.0], floss [19.0], French [29.0], float [24.0], fade [10.0], fair [18.0], flair [26.0], flare [26.0], field [20.0], feign [9.0], fort [22.0], file [20.0], farm [16.0], flock [19.0], frock [19.0], five [14.0], fall [16.0], flea [16.0], free [16.0], phone [15.0], fret [24.0], fraise [29.0], phrase [25.0], font [14.0], fling [25.0], floor [24.0], for [14.0], four [16.0], fit [10.0], found [23.0], fart [18.0], flash [25.0], flask [28.0], fault [22.0], fought [14.0], freight [24.0], feet [9.0], fleet [20.0], fear [18.0], fax [17.5], flax [28.0], flick [25.0], flack [23.0], fjord [27.0], ford [22.0], fleece [21.0], fag [10.5], flag [23.0], fan [8.5], flan [21.0], flank [28.0], far [12.0], flu [16.0], few [15.0], foot [16.0], flap [20.0], frap [20.0], from [16.0], fat [9.5], flat [22.0], flute [20.0], fruit [20.0], flume [18.0], fume [17.0], fawn [13.0], feed [9.0], freed [20.0], freak [21.0], feared [24.0], feast [16.0], fed [10.0], fled [24.0], fief [9.0], find [18.0], fined [18.0], fell [18.0], felt [24.0], flow [20.0], floe [20.0], fend [15.0], friend [27.0], fried [20.0], fest [17.0], fig [11.0], fill [18.0], frill [26.0], fold [24.0], fight [13.0], flight [26.0], fright [26.0], fink [18.0], fond [14.0], frond [21.0], flood [18.0], fail [18.0], fang [10.5], flounce [30.0], flout [26.0], fly [22.0], fry [22.0], foal [18.0], fox [17.0], flaw [18.0], fees [10.0], freeze [21.0], fridge [26.0], fraud [22.0], frown [25.0], fuse [20.0], flush [21.0], filled [24.0], full [18.0], fog [15.0], flog [19.0], frog [19.0], fun [8.0], flunk [24.0], fern [17.0], fuss [10.0], flop [16.0], fuzz [10.0], fab [7.5], flab [20.0], fame [8.0], flame [22.0], frame [22.0], fine [12.0], flies [27.0], fries [27.0], feud [19.0], filed [26.0], fin [9.0], fins [16.0], flip [22.0], froze [25.0], froth [24.0], folk [17.0], flaps [25.0], foam [14.0], fast [16.5], fool [14.0], fork [23.0], France [26.0], fence [16.0], fen [9.0], fish [13.0], feel [14.0], frost [27.0], Faint [15.0], fetch [12.0], film [22.0], first [25.0], fist [17.0], fix [18.0], font [14.0], Fresh [27.0], flesh [27.0], Front [21.0], fudge [11.0], fund [14.0], fur [14.0], fir [14.0], firm [16.0], fifth [12.0], foul [20.0], fowl [20.0], flint [27.0], force [23.0], fife [13.0], finch [17.0], flinch [29.0], fleck [25.0], flex [30.0], forth [24.0], fourth [24.0], form [20.0], fizz [11.0], phlegm [22.0]

Two syllable words:

fruit-cake [38.0], fudge cake [24.0], fog horn [37.0], first-born [42.0], French horn [49.0], foot-note [33.0], first aid [38.0], fringe hair [48.0], flat-ware [38.0], flat-ness [32.0], food chain [24.0], fore-arm [28.0], foot-ball [32.0], hands free [35.0], Fris-bee [31.0], freigh-ter [34.0], fe-ver [23.0], cell phone [35.0], for-get [31.0], free-sia [35.0], fros-ting [40.0], frow-ning [38.0], fla-shing [38.0], fee-ding [16.0], front door [38.0], fox-hound [38.0], fi-llet [20.0], free-way [26.0], Fri-day [34.0], fron-tier [35.0], frac-tion [35.0], flap-jacks [42.0], fish stick [32.0], feed-back [19.5], free-board [44.0], flash-card [42.0], front yard [39.0], fa-ker [27.0], frog-man [30.0], fi-re-man [29.0], fore-hand [35.0], for-mat [30.0], pan flute [32.0], star fruit [38.0], egg fruit [34.0], four-teen [29.0], fif-teen [20.0], fore-head [34.0], full time [35.0], pho-to [24.0], farm friend [42.0], farm friend [42.0], fre-quent [38.0], fai-ry [22.0], for-bid [28.0], flash-light [45.0], frost-bite [43.0], fi-tter [26.0], fen-der [31.0], fli-er [32.0], fly-er [32.0], fry-er [32.0], fi-re [24.0], fe-male [24.0], flu-rry [26.0], fu-rry [18.0], phone booth [28.0], flag-pole [39.0], fret-saw [31.0], fa-ces [18.0], deep freeze [32.0], fa-cade [15.0], fri-lled [32.0], ful-filled [42.0], fi-res [29.0], fast run [33.0], fruit punch [34.0], fu-nny [9.0], flip flops [42.0], flu-tter [28.0], first name [39.0], fe-line [27.0], French fries [55.0], fe-rret [24.0], fi-ller [28.0], cat food [23.5], junk food [32.0], dog food [28.0], flo-ur [32.0], flo-wer [32.0], fla-nnel [29.0], friend-ship [44.0], flag-ship [40.0], fli-pper [32.0], fu-sion [26.0], func-tion [28.0], fle-xion [37.0], fore-cast [38.0], Foot-stool [49.0], flo-ral [32.0], pitch fork [40.0], fi-nance [23.5], flat-fish [41.0], fi-zzy [11.0], foot-step [31.0], fu-nnel [17.0], Fin-land [36.0], fla-shes [38.0], far-mer [26.0], fa-ther [22.0], fau-cet [20.0], fear-less

[33.0], fea-ther [28.0], Fi-ddle [24.0], Fif-ty [17.0], fin-ger [34.0], fi-nish [18.0], fi-re-works [44.0], fi-ssure [29.0], fi-sheer [29.0], flash-bulb [37.0], fla-vor [35.0], fa-vor [27.0], floun-der [39.0], foun-der [33.0], flu-ffy [22.0], fo-cus [24.0], fo-ggy [11.0], fo-llow [20.0], for-ceps [38.0], fo-rest [35.0], for-ty [26.0], for-ward [34.0], fo-ssils [26.0], foun-tain [27.0], frac-ture [39.0], fra-gile [32.0], frag-ment [34.0], fre-ckles [38.0], free-zer [31.0], French toast [51.0], fore-most [37.0], fu-ssy [11.0], fu-ture [31.0], fu-zzy [11.0], fe-lon [23.0], for-give [32.0], foot-print [41.0], fre-sheer [37.0], fau-na [14.0], fla-tter [32.0], foy-er [24.0], fri-sson [35.0], fo-cused [30.0], pho-ny [16.0], fla-sheer [35.0], flo-ra [26.0], fix-ture [40.0], fi-ckle [25.0], fol-der [34.0], phea-sant [21.0], fac-tor [31.0], fu-lly [22.0], fri-gid [32.0], fi-pple [22.0], fault-ty [26.0], fi-ner [27.0], fi-re [24.0], flo-ppy [20.0], Fi-ji [12.0], fi-ssile [25.0], for-mer [30.0], fu-ry [29.0], foa-ming [21.0]

Three or more syllable words:

fi-re-place [47.0], fi-re-arm [32.0], for-ty five [46.0], fif-ty five [32.0], for-ty three [43.0], fif-ty three [43.0], a-lu-mi-num foil [44.0], fi-gure ska-ting [70.0], for-ty four [43.0], fif-ty four [43.0], for-ge-ry [38.0], flo-wer-pot [40.0], for-ty eight [39.0], fif-ty eight [24.0], film-ma-ker [45.0], fly-pa-per [44.0], fish-er-man [40.0], fry-ing pan [47.0], for-ty two [35.0], fif-ty two [26.0], foot-ball play-er [59.0], pa-ssion fruit [41.0], dra-gon fruit [47.0], fron-tal lobe [46.0], fa-mi-ly room [37.0], fi-re chief [39.0], fe-rry [22.0], Fe-bru-a-ry [44.0], failed a test F [60.0], Fah-ren-heit [43.0], flat ti-re [47.0], fin-ger-nail [51.0], Fah-ren-heit scale [68.0], fi-re-wood [38.0], fi-re-fly [46.0], fi-shing rod [45.0], fi-re-proof [42.0], for-ty one [34.0], fif-ty one [24.0], foun-da-tion [36.0], fi-re sta-tion [56.0], for-ma-tion [40.0], pho-to-graph [41.0], win-dow frame [48.0], fi-nish line [50.0], for-ty nine [43.0], fif-ty nine [29.0], fer-ti-lize [41.0], fox te-rri-er [51.0], tray of food [40.0], Chi-nese food [33.0], fi-re truck [44.0], four leaf clo-ver [67.0], fi-li-bu-ster [45.0], A-pril fool [41.0], gar-den fork [46.0], for-go-tten [30.0], fi-re-cra-cker [58.0], flu-o-re-scent [48.0], fly swa-tter [48.0], phy-si-cian [23.0], foun-tain pen [35.0], tu-na fish [26.0], bu-tter-fly fish [60.0], gu-ppy fish [23.0], food pro-ce-ssor [53.0], fan-ta-stic [32.0], for-ty se-ven [50.0], fif-ty se-ven [34.0], fac-to-ry [35.0], Fah-ren-heit [43.0], fin-ger paint [52.0], fa-mi-ly [24.0], fe-mi-nine [16.0], fi-la-ment [33.0], fore-fin-ger [50.0], ring fin-ger [54.0], li-ttle fin-ger [61.0], in-dex fin-ger [68.0], mi-ddle fin-ger [57.0], fi-re figh-ter [53.0], for-ty six [50.0], fif-ty six [35.0], fla-min-go [42.0], Fon-due Forks [46.0], for-e-ver [37.0], for-mu-la [35.0], fo-ster fa-mi-ly [52.0], wa-ter front [44.0], fruit sa-lad [44.0], fur-ni-ture [41.0], fe-ttu-ccine [22.0], phan-tom limb [34.0], fin-ger-print [57.0], phone num-ber [37.0], and so forth [47.0], back and forth [47.0], pho-to-gra-pher [41.0], fa-cial ex-pre-ssion [76.0], pho-to-co-py [33.0], Flo-ri-da [38.0]

Words with /f/ sound in the middle _f/_:

One syllable words:

sphere [25.0], fop [17.0], draft [26.0], aft [11.5], craft [27.0], draught [26.0], graft [27.0], haft [15.5], raft [22.0], gift [17.0], drift [28.0], lift [24.0], rift [24.0], shift [19.0], sift [17.0], thrift [30.0], croft [27.0], loft [22.0], soft [21.0], left [24.0], theft [18.0], cleft [29.0], heft [16.0]

Two syllable words:

brief-case [36.0], sur-face [26.0], snow-flake [41.0], a-float [26.0], a-fraid [26.0], af-ter [26.0], raf-ter [32.0], laugh-ter [32.0], air-field [34.0], out-field [34.0], corn-field [40.0], pro-file [38.0], soft-ball [31.0], rain-fall [35.0], care-free [35.0], head-phone [27.0], ear-phone [31.0], store-front [42.0], sur-fing [32.0], sni-ffing [23.0], laugh-ing [29.0], there-fore [38.0], be-fore [22.0], so-ffit [21.0], con-found [32.0], pro-found [39.0], half-way [15.5], wa-fer [24.0], a-sphalt [33.0], aw-ful [18.0], wa-ffle [16.0], a-fford [24.0], surf-board [39.0], life-guard [39.0], left hand [42.0], bare-foot [34.0], big-foot [27.0], goose-foot [32.0], grape-fruit [41.0], per-fume [29.0], ca-ffeine [14.5], fif-teen [20.0], half-time [22.5], boy-friend [39.0], girl-friend [48.0], land-fill [39.0], re-fill [28.0], bill-fold [40.0], un-fold [29.0], gra-phite [37.0], break-fast [38.0], ful-filled [42.0], spoon-ful [34.0], bull-frog [39.0], leap-frog [35.0], flip flops [42.0], sea-food [18.0], co-ffee [16.0], to-ffee [10.0], Corn Flakes [51.0], De-

fense [22.0], o-fense [17.0], su-ffice [20.0], cat-fish [25.5], dog-fish [30.0], gold-fish [44.0], shell-fish [42.0], cray-fish [40.0], star-fish [38.0], flat-fish [41.0], dol-phin [23.0], air-craft [41.0], hand-craft [44.0], space-craft [47.0], witch-craft [43.0], de-fect [22.0], re-flect [43.0], de-frost [39.0], Fif-ty [17.0], flu-ffy [22.0], pu-ffy [8.0], re-fresh [41.0], a-ffront [23.0], re-fund [25.0], pre-fer [32.0], chau-ffeur [29.0], trans-fer [40.0], air-lift [38.0], night shift [32.0], shop-lift [35.0], ski lift [39.0], gol-fer [29.0], go-pher [27.0], loa-fer [28.0], sho-far [29.0], work-force [40.0], gold-finch [46.0], in-fant [19.0], mu-ffin [11.0], ne-phew [20.0], O-ffice [16.0], peace-ful [25.0], plat-form [38.0], pre-fix [36.0], to-fu [20.0], ru-ffle [20.0], tru-ffle [26.0], shu-ffle [21.0], mu-ffle [16.0], so-fa [18.0], su-ffix [24.0], sur-fer [29.0], thought-ful [30.0], tra-ffic [35.0], gra-phic [36.0], tro-phy [28.0], wind-surf [34.0]

Three or more syllable words:

there-af-ter [46.0], di-ffe-rent sock [50.0], twen-ty five [33.0], thir-ty five [44.0], for-ty five [46.0], fif-ty five [32.0], six-ty five [39.0], se-ven-ty five [38.0], eigh-ty five [22.0], nine-ty five [33.0], wa-ter-fall [38.0], fifty three [43.0], de-fi-bri-lla-tor [66.0], re-fri-ge-ra-tor [72.0], xy-lo-phone [38.0], te-le-phone [35.0], sax-o-phone [34.5], mi-cro-phone [42.0], al-pha-bet [34.0], bu-tter-fly ca-tching [71.0], a-po-stro-phe [33.0], se-ma-phore [37.0], thir-ty four [41.0], for-ty four [43.0], fif-ty four [43.0], six-ty four [50.0], se-ven-ty four [50.0], eigh-ty four [33.0], nine-ty four [43.0], twen-ty four [44.0], de-fi-ance [26.0], a-pha-sia [15.0], co-ffee pot [24.0], fif-ty eight [24.0], safe-ty seat [29.0], at-mo-sphere [39.0], he-mi-sphere [47.0], stra-to-sphere [52.0], el-der-flo-wer cor-di-al [92.0], co-ffee-ma-ker [43.0], af-ter-noon [36.0], fif-ty two [26.0], beau-ti-ful [31.0], U-F-O [23.0], bu-ffa-lo [24.0], o-ver-flow [43.0], port-fo-li-o [50.0], bi-bli-o-gra-phy [47.0], bi-o-gra-phy [37.0], de-mo-gra-phy [39.0], ge-o-gra-phy [35.0], li-tho-gra-phy [39.0], or-tho-gra-phy [43.0], da-ffo-dil [34.0], tra-ffic light [56.0], o-ffen-der [33.0], half si-ster [49.0], camp-fi-re [41.0], pa-ci-fi-er [39.0], House-fly [41.0], fi-re-fly [46.0], dra-gon-fly [42.0], bu-tter-fly [40.0], ve-ri-fy [35.0], mag-ni-fy [23.5], half bro-ther [43.0], fif-ty one [24.0], in-fla-tion [43.0], co-ffee cup [25.0], ca-lli-gra-phy [44.0], fif-ty nine [29.0], bu-tter-flies [45.0], cau-li-flo-wer [47.0], sun-flo-wer [42.0], wild-flo-wer [54.0], cer-ti-fi-cate [50.0], of-ten-times [32.0], di-a-phragm [36.0], tra-ffic jam [50.0], left-o-ver [47.0], four leaf clo-ver [67.0], co-lor-ful [35.0], con-fu-sion [35.0], di-ffu-sion [32.0], in-fu-sion [31.0], trans-fu-sion [51.0], con-fi-dent [28.0], re-flec-tion [51.0], e-ffer-ve-scent [51.0], All Bran Flakes [60.0], De-fi-ni-tion [27.0], e-ffec-tive [25.0], i-ne-ffec-tive [31.0], Di-ffe-rent [37.0], in-di-ffe-rent [48.0], bu-tter-fly fish [60.0], nee-dle-fish [40.0], je-lly-fish [43.0], di-sin-fec-tant wipes [56.0], pro-fe-ssor [39.0], e-le-phant [31.0], fif-ty se-ven [34.0], ol-fac-to-ry [49.0], grand-fa-ther [44.0], god-fa-ther [35.0], mi-cro-film [47.0], fore-fin-ger [50.0], king-fi-sher [49.0], cru-ci-fix [46.0], fif-ty six [35.0], rain-fo-rest [48.0], straight-for-ward [61.0], ma-nu-fac-ture [51.0], ca-mou-flage [36.0], mag-ni-fy-ing glass [70.0], gra-ffi-ti [31.0], Mi-cro-soft [52.0], hie-ro-gly-phics [71.0], re-fre-sher [51.0], cen-tri-fuge [49.0], In-di-ffe-rence [49.0], di-ffe-rence [38.0], pa-ci-fic o-cean [41.0], mag-ni-fy [23.5], soft pa-late [48.0], cleft pa-late [56.0], New-found-land and La-bra-dor [85.0], post o-ffice [38.0], pho-to-gra-pher [41.0], bi-o-gra-pher [43.0], de-mo-gra-pher [45.0], ge-o-gra-pher [41.0], au-di-o bi-o-gra-pher [62.0], u-ni-form [34.0], po-lice o-ffi-cer [53.0], a-pho-ri-sm [37.0], con-fe-ssion [28.0], pro-fe-ssion [36.0], sa-fa-ri [23.0], sa-pphi-re [35.0], gun-fi-re [36.0], con-fe-tti [22.0], ca-lli-gra-phic [55.0], ge-o-gra-phic [48.0], Ca-li-for-ni-a [47.0], trans-for-mer [54.0], in-for-mer [41.0], per-for-mer [42.0], re-for-mer [44.0], weight lif-ter [49.0]

Words with /f/ sound at the end _f/:

One syllable words:

beef [7.0], brief [18.0], chief [11.0], fief [9.0], leaf [14.0], reef [14.0], thief [11.0], bluff [16.0], rough [12.0], cuff [10.0], snuff [15.0], shelf [27.0], elf [20.0], self [25.0], goof [13.0], hoof [12.0], spoof [17.0], woof [10.0], poof [10.0], roof [18.0], calf [10.5], chaff [11.5], gaff [10.5], gaffe [10.5], graph [23.0], half [9.5], laugh [16.0], staff [16.5], coif [14.0], doff [14.0], trough [22.0], scoff [22.0], off [10.0], chef [13.0], clef [25.0], deaf [10.0], cliff [25.0], biff [8.0], if [6.0], riff [18.0], sniff [16.0], stiff [17.0],

tiff [10.0], dwarf [24.0], golf [23.0], knife [12.0], fife [13.0], life [20.0], rife [20.0], wife [11.0], strife [31.0], loaf [18.0], safe [11.0], chafe [12.0], waif [8.0], strafe [29.0], scarf [24.0], barf [16.0], surf [19.0], turf [18.0], wolf [22.0]

Two syllable words:

golf glove [42.0], golf club [39.0], half time [21.5], life vest [45.0], hand-cuff [24.5], e-nough [10.0], book-shelf [42.0], her-self [39.0], him-self [39.0], it-self [37.0], my-self [37.0], one-self [32.0], your-self [42.0], gi-raffe [26.0], cough quaff [30.0], cough quaff [30.0], check off [24.0], drop off [31.0], cut-off [20.0], kick-off [22.0], play-off [28.0], take-off [21.0], pay-off [14.0], house-wife [32.0], mid-wife [21.0], shelf life [48.0], shelf life [48.0], wild-life [44.0], pen-knife [23.0], meat-loaf [30.0], un-safe [17.0], she-riff [33.0], ta-riff [24.0], se-raph [23.0], were-wolf [38.0]

Three or more syllable words:

po-lice chief [34.0], fi-re chief [39.0], pow-der puff [35.0], life ja-cket [50.0], bu-llet-proof [40.0], fi-re-proof [42.0], wa-ter-proof [40.0], pa-ra-graph [41.0], pho-to-graph [41.0], te-le-graph [43.0], half ho-ur [35.0], hie-ro-glyph [53.0], life bu-oy [31.0], beef bur-ger [38.0], hand-ker-chief [50.0], hun-ting knife [34.0], knife shar-pe-ner [60.0], life cy-cle [49.0]

Master Ranking

- 1 | if | /ɪf/ | 2 | 2 | 2.0 | 6.0 | Group 1 | VC | Front Facilitation
- 2 | beef | /biːf/ | 3 | 3 | 1.0 | 7.0 | Group 1 | CVC | Front Facilitation
- 3 | fab | /fæb/ | 3 | 3 | 1.5 | 7.5 | Group 1 | CVC | Front Facilitation
- 4 | fun | /fʌn/ | 3 | 4 | 1.0 | 8.0 | Group 1 | CVC |
- 5 | fame | /feɪm/ | 3 | 3 | 2.0 | 8.0 | Group 1 | CVC | Front Facilitation
- 6 | pu-ffy | /pəfi/ | 3 | 3 | 2.0 | 8.0 | Group 1 | CVCV | Front Facilitation
- 7 | biff | /bɪf/ | 3 | 3 | 2.0 | 8.0 | Group 1 | CVC | Front Facilitation
- 8 | waif | /weɪf/ | 3 | 3 | 2.0 | 8.0 | Group 1 | CVC | Front Facilitation
- 9 | fan | /fæn/ | 3 | 4 | 1.5 | 8.5 | Group 1 | CVC | Front Facilitation
- 10 | feign | /feɪn/ | 3 | 4 | 2.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 11 | feet | /fiːt/ | 4 | 4 | 1.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 12 | feed | /fiːd/ | 4 | 4 | 1.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 13 | fief | /fiːf/ | 4 | 4 | 1.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 14 | fin | /fɪn/ | 3 | 4 | 2.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 15 | fen | /fɛn/ | 3 | 4 | 2.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 16 | fu-nny | /fəni/ | 3 | 4 | 2.0 | 9.0 | Group 1 | CVCV | Front Facilitation
- 17 | fief | /fiːf/ | 4 | 4 | 1.0 | 9.0 | Group 1 | CVC | Front Facilitation
- 18 | fat | /fæt/ | 4 | 4 | 1.5 | 9.5 | Group 1 | CVC | Front Facilitation

19 | half | /hæf/ | 3 | 5 | 1.5 | 9.5 | Group 1 | CVC | Front Facilitation
20 | fade | /feɪd/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVC | Front Facilitation
21 | fit | /fɪt/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVC | Front Facilitation
22 | fed | /fɛd/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVC | Front Facilitation
23 | fees | /fiz/ | 5 | 4 | 1.0 | 10.0 | Group 1 | CVC | Front Facilitation
24 | fuss | /fəs/ | 5 | 4 | 1.0 | 10.0 | Group 1 | CVC |
25 | fuzz | /fəz/ | 5 | 4 | 1.0 | 10.0 | Group 1 | CVC |
26 | to-fee | /tafi/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVCV | Front Facilitation
27 | cuff | /kæf/ | 4 | 5 | 1.0 | 10.0 | Group 1 | CVC |
28 | woof | /wuf/ | 3 | 3 | 4.0 | 10.0 | Group 1 | CVC | Rounding Conflict
29 | poof | /puf/ | 3 | 3 | 4.0 | 10.0 | Group 1 | CVC | Rounding Conflict
30 | off | /ɔf/ | 2 | 2 | 6.0 | 10.0 | Group 1 | VC | Rounding Conflict
31 | deaf | /def/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVC | Front Facilitation
32 | tiff | /tɪf/ | 4 | 4 | 2.0 | 10.0 | Group 1 | CVC | Front Facilitation
33 | e-nough | /ɪnəf/ | 3 | 4 | 3.0 | 10.0 | Group 1 | VCVC | Front Facilitation
34 | fag | /fæg/ | 4 | 5 | 1.5 | 10.5 | Group 1 | CVC | Front Facilitation
35 | fang | /fæŋ/ | 4 | 5 | 1.5 | 10.5 | Group 1 | CVC | Front Facilitation
36 | calf | /kæf/ | 4 | 5 | 1.5 | 10.5 | Group 1 | CVC | Front Facilitation
37 | gaff | /gæf/ | 4 | 5 | 1.5 | 10.5 | Group 1 | CVC | Front Facilitation
38 | gaffe | /gæf/ | 4 | 5 | 1.5 | 10.5 | Group 1 | CVC | Front Facilitation
39 | face | /feɪs/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVC | Front Facilitation
40 | fig | /fɪg/ | 4 | 5 | 2.0 | 11.0 | Group 1 | CVC | Front Facilitation
41 | fudge | /fɛdʒ/ | 5 | 5 | 1.0 | 11.0 | Group 1 | CVC |
42 | fizz | /fɪz/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVC | Front Facilitation
43 | fi-zzy | /fizi/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVCV | Front Facilitation
44 | fo-ggy | /fagi/ | 4 | 5 | 2.0 | 11.0 | Group 1 | CVCV | Front Facilitation
45 | fu-ssy | /fəsi/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVCV | Front Facilitation
46 | fu-zzy | /fəzi/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVCV | Front Facilitation
47 | mu-ffin | /məfən/ | 4 | 5 | 2.0 | 11.0 | Group 1 | CVCVC |
48 | chief | /tʃɪf/ | 5 | 5 | 1.0 | 11.0 | Group 1 | CVC | Front Facilitation
49 | thief | /θɪf/ | 6 | 4 | 1.0 | 11.0 | Group 1 | CVC | Front Facilitation
50 | wife | /waɪf/ | 3 | 3 | 5.0 | 11.0 | Group 1 | CVC |
51 | safe | /seɪf/ | 5 | 4 | 2.0 | 11.0 | Group 1 | CVC | Front Facilitation
52 | aft | /æft/ | 4 | 4 | 1.5 | 11.5 | Group 2 | VCC | Front Facilitation, Cluster Rule
53 | chaff | /tʃæf/ | 5 | 5 | 1.5 | 11.5 | Group 1 | CVC | Front Facilitation
54 | far | /fɑr/ | 6 | 4 | 2.0 | 12.0 | Group 1 | CVC | Liquid Load

- 55 | fine | /faɪn/ | 3 | 4 | 5.0 | 12.0 | Group 1 | CVC |
- 56 | fetch | /fɛtʃ/ | 5 | 5 | 2.0 | 12.0 | Group 1 | CVC | Front Facilitation
- 57 | fifth | /fɪθ/ | 6 | 4 | 2.0 | 12.0 | Group 1 | CVC | Front Facilitation
- 58 | Fi-ji | /fɪdʒi/ | 5 | 5 | 2.0 | 12.0 | Group 1 | CVCV | Front Facilitation
- 59 | rough | /rʌf/ | 6 | 4 | 2.0 | 12.0 | Group 1 | CVC | Liquid Load
- 60 | hoof | /huːf/ | 3 | 5 | 4.0 | 12.0 | Group 1 | CVC | Rounding Conflict
- 61 | knife | /naɪf/ | 3 | 4 | 5.0 | 12.0 | Group 1 | CVC |
- 62 | chafe | /tʃeɪf/ | 5 | 5 | 2.0 | 12.0 | Group 1 | CVC | Front Facilitation
- 63 | fawn | /fɔːn/ | 3 | 4 | 6.0 | 13.0 | Group 1 | CVC | Rounding Conflict
- 64 | fight | /faɪt/ | 4 | 4 | 5.0 | 13.0 | Group 1 | CVC |
- 65 | fish | /fɪʃ/ | 6 | 5 | 2.0 | 13.0 | Group 1 | CVC | Front Facilitation
- 66 | fife | /faɪf/ | 4 | 4 | 5.0 | 13.0 | Group 1 | CVC |
- 67 | goof | /guːf/ | 4 | 5 | 4.0 | 13.0 | Group 1 | CVC | Rounding Conflict
- 68 | chef | /ʃɛf/ | 6 | 5 | 2.0 | 13.0 | Group 1 | CVC | Front Facilitation
- 69 | fife | /faɪf/ | 4 | 4 | 5.0 | 13.0 | Group 1 | CVC |
- 70 | five | /faɪv/ | 5 | 4 | 5.0 | 14.0 | Group 1 | CVC |
- 71 | font | /fɒnt/ | 5 | 6 | 1.0 | 14.0 | Group 2 | CVCC | Cluster Rule
- 72 | for | /fɔː/ | 2 | 2 | 10.0 | 14.0 | Group 1 | CV | Liquid Load
- 73 | fought | /fɔːt/ | 4 | 4 | 6.0 | 14.0 | Group 1 | CVC | Rounding Conflict
- 74 | fond | /fɒnd/ | 5 | 6 | 1.0 | 14.0 | Group 2 | CVCC | Cluster Rule
- 75 | foam | /fəʊm/ | 3 | 3 | 8.0 | 14.0 | Group 1 | CVC | Rounding Conflict
- 76 | fool | /fuːl/ | 6 | 4 | 4.0 | 14.0 | Group 1 | CVC | Liquid Load, Rounding Conflict
- 77 | feel | /fiːl/ | 6 | 4 | 4.0 | 14.0 | Group 1 | CVC | Front Facilitation, Liquid Load
- 78 | font | /fɒnt/ | 5 | 6 | 1.0 | 14.0 | Group 2 | CVCC | Cluster Rule
- 79 | fund | /fʌnd/ | 5 | 6 | 1.0 | 14.0 | Group 2 | CVCC | Cluster Rule
- 80 | fur | /fɜː/ | 2 | 2 | 10.0 | 14.0 | Group 1 | CV | Liquid Load
- 81 | fir | /fɜː/ | 2 | 2 | 10.0 | 14.0 | Group 1 | CV | Liquid Load
- 82 | fau-na | /fɔːnə/ | 3 | 4 | 7.0 | 14.0 | Group 1 | CVCV | Rounding Conflict
- 83 | leaf | /liːf/ | 6 | 4 | 4.0 | 14.0 | Group 1 | CVC | Front Facilitation, Liquid Load
- 84 | reef | /riːf/ | 6 | 4 | 4.0 | 14.0 | Group 1 | CVC | Front Facilitation, Liquid Load
- 85 | coif | /kwaɪf/ | 5 | 6 | 1.0 | 14.0 | Group 2 | CCVC | Cluster Rule
- 86 | doff | /dɒf/ | 4 | 4 | 6.0 | 14.0 | Group 1 | CVC | Rounding Conflict
- 87 | pay-off | /peɪɔːf/ | 3 | 3 | 8.0 | 14.0 | Group 1 | CVVC | Front Facilitation, Rounding Conflict
- 88 | ca-ffeine | /kæfɪn/ | 5 | 7 | 2.5 | 14.5 | Group 1 | CVCVC | Front Facilitation
- 89 | phone | /fəʊn/ | 3 | 4 | 8.0 | 15.0 | Group 1 | CVC | Rounding Conflict

- 90 | few | /fju/ | 4 | 5 | 4.0 | 15.0 | Group 2 | CCV | Cluster Rule, Rounding Conflict
91 | fend | /fɛnd/ | 5 | 6 | 2.0 | 15.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
92 | fog | /fɔg/ | 4 | 5 | 6.0 | 15.0 | Group 1 | CVC | Rounding Conflict
93 | Faint | /feɪnt/ | 5 | 6 | 2.0 | 15.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
94 | fa-cade | /fəsəd/ | 7 | 6 | 2.0 | 15.0 | Group 1 | CVCVC |
95 | a-pha-sia | /əfeɪzə/ | 6 | 5 | 4.0 | 15.0 | Group 1 | VCVCV | Front Facilitation
96 | snuff | /snʌf/ | 6 | 6 | 1.0 | 15.0 | Group 2 | CCVC | Cluster Rule
97 | haft | /hæft/ | 5 | 7 | 1.5 | 15.5 | Group 2 | CVCC | Front Facilitation, Cluster Rule
98 | half-way | /hæfweɪ/ | 4 | 6 | 3.5 | 15.5 | Group 2 | CVCCV | Front Facilitation, Cluster Rule
99 | farm | /farm/ | 7 | 5 | 2.0 | 16.0 | Group 2 | CVCC | Liquid Load, Cluster Rule
100 | fall | /fɔl/ | 6 | 4 | 6.0 | 16.0 | Group 1 | CVC | Liquid Load, Rounding Conflict
101 | flea | /fli/ | 6 | 4 | 4.0 | 16.0 | Group 2 | CCV | Front Facilitation, Liquid Load, Cluster Rule
102 | free | /fri/ | 6 | 4 | 4.0 | 16.0 | Group 2 | CCV | Front Facilitation, Liquid Load, Cluster Rule
103 | four | /fɔr/ | 6 | 4 | 6.0 | 16.0 | Group 1 | CVC | Liquid Load, Rounding Conflict
104 | flu | /flu/ | 6 | 4 | 4.0 | 16.0 | Group 2 | CCV | Liquid Load, Cluster Rule, Rounding Conflict
105 | foot | /fʊt/ | 4 | 4 | 8.0 | 16.0 | Group 1 | CVC | Rounding Conflict
106 | from | /frəm/ | 7 | 5 | 2.0 | 16.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
107 | feast | /fist/ | 7 | 6 | 1.0 | 16.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
108 | flop | /flap/ | 7 | 5 | 2.0 | 16.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
109 | fins | /fɪnz/ | 6 | 6 | 2.0 | 16.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
110 | fence | /fɛns/ | 6 | 6 | 2.0 | 16.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
111 | firm | /fɜːm/ | 3 | 3 | 10.0 | 16.0 | Group 1 | CVC | Liquid Load
112 | fee-ding | /fɪdɪŋ/ | 6 | 7 | 3.0 | 16.0 | Group 1 | CVCVC | Front Facilitation
113 | pho-ny | /foʊni/ | 3 | 4 | 9.0 | 16.0 | Group 1 | CVCV | Front Facilitation, Rounding Conflict
114 | fe-mi-nine | /fɛmənən/ | 5 | 7 | 4.0 | 16.0 | Group 1 | CVCVCVC | Front Facilitation
115 | heft | /hɛft/ | 5 | 7 | 2.0 | 16.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
116 | wa-ffle | /wafəl/ | 7 | 5 | 4.0 | 16.0 | Group 1 | CVCVC | Liquid Load
117 | co-ffee | /kɔfi/ | 4 | 5 | 7.0 | 16.0 | Group 1 | CVCV | Front Facilitation, Rounding Conflict
118 | O-ffice | /ɔfəs/ | 5 | 4 | 7.0 | 16.0 | Group 1 | VCVC | Rounding Conflict
119 | mu-ffle | /məfəl/ | 7 | 5 | 4.0 | 16.0 | Group 1 | CVCVC | Liquid Load
120 | bluff | /blʌf/ | 7 | 5 | 2.0 | 16.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
121 | laugh | /læf/ | 6 | 4 | 6.0 | 16.0 | Group 1 | CVC | Front Facilitation, Liquid Load
122 | sniff | /snɪf/ | 6 | 6 | 2.0 | 16.0 | Group 2 | CCVC | Front Facilitation, Cluster Rule
123 | barf | /bɑrf/ | 7 | 5 | 2.0 | 16.0 | Group 2 | CVCC | Liquid Load, Cluster Rule
124 | fast | /fæst/ | 7 | 6 | 1.5 | 16.5 | Group 2 | CVCC | Front Facilitation, Cluster Rule

125 | staff | /stæf/ | 7 | 6 | 1.5 | 16.5 | Group 2 | CCVC | Front Facilitation, Cluster Rule
 126 | fume | /fjum/ | 5 | 6 | 4.0 | 17.0 | Group 2 | CCVC | Cluster Rule, Rounding Conflict
 127 | fest | /fɛst/ | 7 | 6 | 2.0 | 17.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 128 | fox | /faks/ | 7 | 7 | 1.0 | 17.0 | Group 2 | CVCC | Cluster Rule
 129 | fern | /fɜːn/ | 3 | 4 | 10.0 | 17.0 | Group 1 | CVC | Liquid Load
 130 | folk | /fouk/ | 4 | 5 | 8.0 | 17.0 | Group 1 | CVC | Rounding Conflict
 131 | fist | /fɪst/ | 7 | 6 | 2.0 | 17.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 132 | finch | /fɪntʃ/ | 6 | 7 | 2.0 | 17.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 133 | fu-nnel | /fənəl/ | 7 | 6 | 4.0 | 17.0 | Group 1 | CVCVC | Liquid Load
 134 | Fif-ty | /fɪfti/ | 6 | 6 | 3.0 | 17.0 | Group 2 | CVCCV | Front Facilitation, Cluster Rule
 135 | fop | /ɛfoupi/ | 3 | 3 | 11.0 | 17.0 | Group 1 | VCVCV | Front Facilitation, Rounding Conflict
 136 | gift | /gɪft/ | 6 | 7 | 2.0 | 17.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 137 | sift | /sɪft/ | 7 | 6 | 2.0 | 17.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 138 | o-ffense | /əfɛns/ | 6 | 6 | 3.0 | 17.0 | Group 2 | VCVCC | Front Facilitation, Cluster Rule
 139 | Fif-ty | /fɪfti/ | 6 | 6 | 3.0 | 17.0 | Group 2 | CVCCV | Front Facilitation, Cluster Rule
 140 | spoof | /spuf/ | 6 | 5 | 4.0 | 17.0 | Group 2 | CCVC | Cluster Rule, Rounding Conflict
 141 | stiff | /strɪf/ | 7 | 6 | 2.0 | 17.0 | Group 2 | CCVC | Front Facilitation, Cluster Rule
 142 | un-safe | /ənseɪf/ | 6 | 6 | 3.0 | 17.0 | Group 2 | VCCVC | Front Facilitation, Cluster Rule
 143 | fax | /fæks/ | 7 | 7 | 1.5 | 17.5 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 144 | fair | /fɛr/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load
 145 | fart | /fart/ | 8 | 6 | 2.0 | 18.0 | Group 2 | CVCC | Liquid Load, Cluster Rule
 146 | fear | /fɪr/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load
 147 | flume | /flum/ | 7 | 5 | 4.0 | 18.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
 148 | find | /faɪnd/ | 5 | 6 | 5.0 | 18.0 | Group 2 | CVCC | Cluster Rule
 149 | fined | /faɪnd/ | 5 | 6 | 5.0 | 18.0 | Group 2 | CVCC | Cluster Rule
 150 | fell | /fɛl/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load
 151 | fill | /fɪl/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load
 152 | fink | /fɪŋk/ | 6 | 8 | 2.0 | 18.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 153 | flood | /fləd/ | 8 | 6 | 2.0 | 18.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
 154 | fail | /feɪl/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load
 155 | foal | /foul/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Liquid Load, Rounding Conflict
 156 | flaw | /flɔː/ | 6 | 4 | 6.0 | 18.0 | Group 2 | CCV | Liquid Load, Cluster Rule, Rounding Conflict
 157 | full | /fʊl/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Liquid Load, Rounding Conflict
 158 | fix | /fɪks/ | 7 | 7 | 2.0 | 18.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule
 159 | fu-rry | /fɜːɪ/ | 2 | 2 | 14.0 | 18.0 | Group 1 | CVV | Front Facilitation, Liquid Load

160 | fa-ces | /feɪsɪz/ | 8 | 6 | 4.0 | 18.0 | Group 1 | CVCVC | Front Facilitation

161 | fi-nish | /fɪnɪʃ/ | 7 | 7 | 4.0 | 18.0 | Group 1 | CVCVC | Front Facilitation

162 | theft | /θɛft/ | 8 | 6 | 2.0 | 18.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule

163 | aw-ful | /ɔfəl/ | 6 | 4 | 8.0 | 18.0 | Group 1 | VCVC | Liquid Load, Rounding Conflict

164 | sea-food | /sɪfud/ | 7 | 6 | 5.0 | 18.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict

165 | so-fa | /soʊfə/ | 5 | 4 | 9.0 | 18.0 | Group 1 | CVCV | Rounding Conflict

166 | brief | /brɪf/ | 7 | 5 | 4.0 | 18.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

167 | roof | /ruːf/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Liquid Load, Rounding Conflict

168 | riff | /rɪf/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Front Facilitation, Liquid Load

169 | loaf | /loʊf/ | 6 | 4 | 8.0 | 18.0 | Group 1 | CVC | Liquid Load, Rounding Conflict

170 | turf | /tɜːf/ | 4 | 4 | 10.0 | 18.0 | Group 1 | CVC | Liquid Load

171 | floss | /flɑs/ | 9 | 6 | 2.0 | 19.0 | Group 2 | CCVC | Liquid Load, Cluster Rule

172 | flock | /flɑk/ | 8 | 7 | 2.0 | 19.0 | Group 2 | CCVC | Liquid Load, Cluster Rule

173 | frock | /fræk/ | 8 | 7 | 2.0 | 19.0 | Group 2 | CCVC | Liquid Load, Cluster Rule

174 | flog | /flæg/ | 8 | 7 | 2.0 | 19.0 | Group 2 | CCVC | Liquid Load, Cluster Rule

175 | frog | /fræg/ | 8 | 7 | 2.0 | 19.0 | Group 2 | CCVC | Liquid Load, Cluster Rule

176 | feud | /fjuːd/ | 6 | 7 | 4.0 | 19.0 | Group 2 | CCVC | Cluster Rule, Rounding Conflict

177 | shift | /ʃɪft/ | 8 | 7 | 2.0 | 19.0 | Group 2 | CVCC | Front Facilitation, Cluster Rule

178 | in-fant | /ɪnfənt/ | 6 | 8 | 3.0 | 19.0 | Group 2 | VCCVCC | Front Facilitation, Cluster Rule

179 | surf | /sɜːf/ | 5 | 4 | 10.0 | 19.0 | Group 1 | CVC | Liquid Load

180 | feed-back | /fɪdbæk/ | 7 | 8 | 2.5 | 19.5 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule

181 | field | /fɪld/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule

182 | file | /faɪl/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVC | Liquid Load

183 | fleet | /flɪt/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

184 | flap | /flæp/ | 7 | 5 | 6.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

185 | frap | /fræp/ | 7 | 5 | 6.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

186 | flute | /flut/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict

187 | fruit | /fruːt/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict

188 | freed | /frɪd/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

189 | flow | /floʊ/ | 6 | 4 | 8.0 | 20.0 | Group 2 | CCV | Liquid Load, Cluster Rule, Rounding Conflict

190 | floe | /floʊ/ | 6 | 4 | 8.0 | 20.0 | Group 2 | CCV | Liquid Load, Cluster Rule, Rounding Conflict

191 | fried | /frɪd/ | 8 | 6 | 4.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

192 | fuse | /fjuːz/ | 7 | 7 | 4.0 | 20.0 | Group 2 | CCVC | Cluster Rule, Rounding Conflict

193 | flab | /flæb/ | 7 | 5 | 6.0 | 20.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

194 | foul | /faʊl/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVC | Liquid Load, Rounding Conflict

195 | fowl | /faʊl/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVC | Liquid Load, Rounding Conflict

196 | form | /fɔrm/ | 7 | 5 | 6.0 | 20.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 197 | fi-let | /fəleɪ/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
 198 | fif-teen | /fɪftɪn/ | 7 | 8 | 3.0 | 20.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule
 199 | fau-cet | /fəʊsət/ | 7 | 6 | 7.0 | 20.0 | Group 1 | CVCVC | Rounding Conflict
 200 | fo-llow | /fəlaʊ/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVCV | Liquid Load, Rounding Conflict
 201 | flo-ppy | /fləpi/ | 7 | 5 | 6.0 | 20.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 202 | fif-teen | /fɪftɪn/ | 7 | 8 | 3.0 | 20.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule
 203 | su-ffice | /səfaɪs/ | 8 | 6 | 6.0 | 20.0 | Group 1 | CVCVC |
 204 | ne-phew | /nɛfju/ | 5 | 7 | 6.0 | 20.0 | Group 2 | CVCCV | Front Facilitation, Cluster Rule, Rounding Conflict
 205 | to-fu | /təʊfu/ | 4 | 4 | 12.0 | 20.0 | Group 1 | CVCV | Rounding Conflict
 206 | ru-ffle | /rəfəl/ | 10 | 6 | 4.0 | 20.0 | Group 1 | CVCVC | Liquid Load
 207 | elf | /ɛlf/ | 6 | 4 | 8.0 | 20.0 | Group 2 | VCC | Front Facilitation, Liquid Load, Cluster Rule
 208 | life | /laɪf/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVC | Liquid Load
 209 | rife | /raɪf/ | 6 | 4 | 10.0 | 20.0 | Group 1 | CVC | Liquid Load
 210 | cut-off | /kətɔf/ | 6 | 7 | 7.0 | 20.0 | Group 1 | CVCVC | Rounding Conflict
 211 | fleece | /flis/ | 9 | 6 | 4.0 | 21.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 212 | flan | /flæn/ | 7 | 6 | 6.0 | 21.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 213 | freak | /frik/ | 8 | 7 | 4.0 | 21.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 214 | frond | /frænd/ | 9 | 8 | 2.0 | 21.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule
 215 | freeze | /friz/ | 9 | 6 | 4.0 | 21.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 216 | flush | /fləʃ/ | 10 | 7 | 2.0 | 21.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
 217 | Front | /frənt/ | 9 | 8 | 2.0 | 21.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule
 218 | phea-sant | /fɛzənt/ | 8 | 8 | 3.0 | 21.0 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule
 219 | foa-ming | /foʊmɪŋ/ | 5 | 6 | 10.0 | 21.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict
 220 | soft | /sɔft/ | 7 | 6 | 6.0 | 21.0 | Group 2 | CVCC | Cluster Rule, Rounding Conflict
 221 | so-ffit | /sɔfɪt/ | 7 | 6 | 8.0 | 21.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict
 222 | shu-ffle | /ʃəfəl/ | 10 | 7 | 4.0 | 21.0 | Group 1 | CVCVC | Liquid Load
 223 | take-off | /tɛkɔf/ | 6 | 7 | 8.0 | 21.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict
 224 | mid-wife | /mɪdwaɪf/ | 6 | 6 | 7.0 | 21.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule
 225 | half time | /hæf-taɪm/ | 6 | 8 | 6.5 | 21.5 | Group 1 | CVC-CVC | Front Facilitation
 226 | fort | /fɔrt/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 227 | fault | /fɔlt/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 228 | ford | /fɔrd/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 229 | flat | /flæt/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 230 | fly | /flaɪ/ | 6 | 4 | 10.0 | 22.0 | Group 2 | CCV | Liquid Load, Cluster Rule

231 | fry | /fraɪ/ | 6 | 4 | 10.0 | 22.0 | Group 2 | CCV | Liquid Load, Cluster Rule
 232 | fraud | /frɔd/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
 233 | flame | /fleɪm/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 234 | frame | /freɪm/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 235 | flip | /flɪp/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 236 | film | /fɪlm/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
 237 | phlegm | /fleɪm/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 238 | fai-ry | /fəri/ | 6 | 4 | 12.0 | 22.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
 239 | fa-ther | /fɑðɜ:/ | 6 | 4 | 12.0 | 22.0 | Group 1 | CVCV | Liquid Load
 240 | flu-ffy | /fləfi/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 241 | fu-ily | /fʊli/ | 6 | 4 | 12.0 | 22.0 | Group 1 | CVCV | Front Facilitation, Liquid Load, Rounding Conflict
 242 | fi-pple | /fɪpəl/ | 7 | 5 | 10.0 | 22.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
 243 | fe-rry | /fəri/ | 6 | 4 | 12.0 | 22.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
 244 | fe-ttu-ccine | /fɛtətʃɪni/ | 8 | 9 | 5.0 | 22.0 | Group 1 | CVCVCVCV | Front Facilitation
 245 | raft | /ræft/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
 246 | loft | /lɔft/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 247 | be-fore | /bɪfɔ:/ | 7 | 5 | 10.0 | 22.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load, Rounding Conflict
 248 | De-fense | /dɪfɛns/ | 8 | 8 | 4.0 | 22.0 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule
 249 | de-fect | /dɪfɛkt/ | 8 | 9 | 3.0 | 22.0 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule
 250 | flu-ffy | /fləfi/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 251 | eigh-ty five | /ɛrti-faɪv/ | 7 | 6 | 8.0 | 22.0 | Group 1 | VCV-CVC | Front Facilitation
 252 | con-fe-tti | /kənfɛti/ | 7 | 9 | 4.0 | 22.0 | Group 2 | CVCCVCV | Front Facilitation, Cluster Rule
 253 | trough | /trɔf/ | 8 | 6 | 6.0 | 22.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
 254 | scoff | /skɔf/ | 7 | 7 | 6.0 | 22.0 | Group 2 | CCVC | Cluster Rule, Rounding Conflict
 255 | wolf | /wʊlf/ | 7 | 5 | 8.0 | 22.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 256 | kick-off | /kɪkɔf/ | 6 | 8 | 8.0 | 22.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict
 257 | half-time | /hæftaɪm/ | 6 | 8 | 6.5 | 22.5 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule
 258 | found | /faʊnd/ | 5 | 6 | 10.0 | 23.0 | Group 2 | CVCC | Cluster Rule, Rounding Conflict
 259 | flack | /flæk/ | 8 | 7 | 6.0 | 23.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 260 | flag | /flæg/ | 8 | 7 | 6.0 | 23.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
 261 | fork | /fɔrk/ | 8 | 7 | 6.0 | 23.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 262 | force | /fɔrs/ | 9 | 6 | 6.0 | 23.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 263 | fe-ver | /fɪvɜ:/ | 5 | 4 | 14.0 | 23.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
 264 | fe-lon | /felən/ | 7 | 6 | 10.0 | 23.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
 265 | phy-si-cian | /fəzɪʃən/ | 10 | 9 | 4.0 | 23.0 | Group 1 | CVCVCVC | Front Facilitation

266 | gu-ppy fish | /gəpi-fɪʃ/ | 9 | 9 | 4.0 | 23.0 | Group 1 | CVCV-CVC | Front Facilitation

267 | sni-ffing | /snɪfɪŋ/ | 8 | 9 | 4.0 | 23.0 | Group 2 | CCVCVC | Front Facilitation, Cluster Rule

268 | dol-phin | /dɒlfən/ | 9 | 8 | 4.0 | 23.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule

269 | a-ffront | /əfrənt/ | 9 | 8 | 4.0 | 23.0 | Group 2 | VCCVCC | Liquid Load, Cluster Rule

270 | U-F-O | /juɛfou/ | 4 | 5 | 14.0 | 23.0 | Group 1 | CVVCV | Front Facilitation, Rounding Conflict

271 | sa-fa-ri | /səfəri/ | 9 | 6 | 8.0 | 23.0 | Group 1 | CVCVCV | Front Facilitation, Liquid Load

272 | graph | /græf/ | 8 | 7 | 6.0 | 23.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

273 | golf | /gɒlf/ | 8 | 7 | 6.0 | 23.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict

274 | pen-knife | /penknife/ | 7 | 10 | 4.0 | 23.0 | Group 2 | CVCCVCV | Front Facilitation, Cluster Rule

275 | se-raph | /seraf/ | 9 | 6 | 8.0 | 23.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load

276 | cat food | /kæt-fud/ | 8 | 9 | 5.5 | 23.5 | Group 1 | CVC-CVC | Front Facilitation, Rounding Conflict

277 | fi-nance | /faɪnæns/ | 7 | 8 | 6.5 | 23.5 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule

278 | mag-ni-fy | /mægnəfaɪ/ | 6 | 8 | 7.5 | 23.5 | Group 2 | CVCCVCV | Front Facilitation, Cluster Rule

279 | mag-ni-fy | /mægnəfaɪ/ | 6 | 8 | 7.5 | 23.5 | Group 2 | CVCCVCV | Front Facilitation, Cluster Rule

280 | float | /flaʊt/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict

281 | fret | /frɛt/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

282 | floor | /flɔr/ | 10 | 6 | 6.0 | 24.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict

283 | freight | /freɪt/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

284 | feared | /fɪrd/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule

285 | fled | /flɛd/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule

286 | felt | /fɛlt/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule

287 | fold | /fould/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict

288 | filled | /fɪld/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule

289 | flunk | /fləŋk/ | 10 | 10 | 2.0 | 24.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule

290 | froth | /frɔθ/ | 10 | 6 | 6.0 | 24.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict

291 | forth | /fɔrθ/ | 10 | 6 | 6.0 | 24.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict

292 | fourth | /fɔrθ/ | 10 | 6 | 6.0 | 24.0 | Group 2 | CVCC | Liquid Load, Cluster Rule, Rounding Conflict

293 | fudge cake | /fɛdʒ-kɛɪk/ | 9 | 11 | 3.0 | 24.0 | Group 1 | CVC-CVC | Front Facilitation

294 | food chain | /fud-tʃeɪn/ | 8 | 9 | 6.0 | 24.0 | Group 1 | CVC-CVC | Front Facilitation, Rounding Conflict

295 | pho-to | /foutu/ | 4 | 4 | 16.0 | 24.0 | Group 1 | CVCV | Rounding Conflict

296 | fi-re | /faɪɜ-/ | 2 | 2 | 20.0 | 24.0 | Group 1 | CVV | Liquid Load

297 | fe-male | /fimeɪl/ | 7 | 5 | 12.0 | 24.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load

298 | fe-rret | /ferət/ | 8 | 6 | 10.0 | 24.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load

299 | Fi-ddle | /fɪdəl/ | 8 | 6 | 10.0 | 24.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load

300 | fo-cus | /foukɪs/ | 7 | 7 | 10.0 | 24.0 | Group 1 | CVCVC | Front Facilitation, Rounding Conflict

- 301 | foy-er | /fɔɪɜ-/ | 2 | 2 | 20.0 | 24.0 | Group 1 | CVV | Liquid Load, Rounding Conflict
- 302 | fi-re | /faɪɜ-/ | 2 | 2 | 20.0 | 24.0 | Group 1 | CVV | Liquid Load
- 303 | fif-ty eight | /fɪfti-ɛɪt/ | 8 | 8 | 5.0 | 24.0 | Group 2 | CVCCV-VC | Front Facilitation, Cluster Rule
- 304 | fif-ty one | /fɪfti-wən/ | 8 | 9 | 4.0 | 24.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
- 305 | fa-mi-ly | /fæməli/ | 7 | 5 | 12.0 | 24.0 | Group 1 | CVCVCV | Front Facilitation, Liquid Load
- 306 | lift | /lɪft/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
- 307 | rift | /rɪft/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
- 308 | left | /lɛft/ | 8 | 6 | 8.0 | 24.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
- 309 | wa-fer | /weɪfɜ-/ | 3 | 3 | 18.0 | 24.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 310 | a-fford | /əfɔrd/ | 8 | 6 | 8.0 | 24.0 | Group 2 | VCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 311 | su-ffix | /səfɪks/ | 10 | 9 | 3.0 | 24.0 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule
- 312 | co-ffee pot | /kɔfi-pat/ | 7 | 8 | 8.0 | 24.0 | Group 1 | CVCV-CVC | Front Facilitation, Rounding Conflict
- 313 | fif-ty eight | /fɪfti-ɛɪt/ | 8 | 8 | 5.0 | 24.0 | Group 2 | CVCCV-VC | Front Facilitation, Cluster Rule
- 314 | bu-ffa-lo | /bʊfəlou/ | 7 | 5 | 12.0 | 24.0 | Group 1 | CVCVCV | Liquid Load, Rounding Conflict
- 315 | fif-ty one | /fɪfti-wən/ | 8 | 9 | 4.0 | 24.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
- 316 | dwarf | /dwɔrf/ | 9 | 7 | 6.0 | 24.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 317 | scarf | /skɑrf/ | 11 | 9 | 2.0 | 24.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule
- 318 | check off | /tʃɛk-ɔf/ | 7 | 8 | 8.0 | 24.0 | Group 1 | CVC-VC | Front Facilitation, Rounding Conflict
- 319 | ta-riff | /tɛrəf/ | 8 | 6 | 10.0 | 24.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 320 | hand-cuff | /hændkʌf/ | 8 | 12 | 2.5 | 24.5 | Group 2 | CVCCVCV | Front Facilitation, Cluster Rule
- 321 | flake | /fleɪk/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 322 | phrase | /freɪz/ | 9 | 6 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 323 | fling | /flɪŋ/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 324 | flash | /flæʃ/ | 10 | 7 | 6.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 325 | flick | /flɪk/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 326 | frown | /fraʊn/ | 7 | 6 | 10.0 | 25.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 327 | froze | /frouz/ | 9 | 6 | 8.0 | 25.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 328 | flaps | /flæps/ | 10 | 7 | 6.0 | 25.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 329 | first | /fɜst/ | 7 | 6 | 10.0 | 25.0 | Group 2 | CVCC | Liquid Load, Cluster Rule
- 330 | fleck | /flek/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 331 | fi-ckle | /fɪkəl/ | 8 | 7 | 10.0 | 25.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 332 | fi-ssile | /fɪsəl/ | 9 | 6 | 10.0 | 25.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 333 | sphere | /sfɪr/ | 9 | 6 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 334 | re-fund | /rɪfənd/ | 9 | 8 | 6.0 | 25.0 | Group 2 | CVCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 335 | peace-ful | /pɪsfəl/ | 10 | 7 | 6.0 | 25.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule

- 336 | co-ffee cup | /kɒfi-kəp/ | 7 | 9 | 8.0 | 25.0 | Group 1 | CVCV-CVC | Front Facilitation, Rounding Conflict
- 337 | e-ffec-tive | /ɪfɛktɪv/ | 9 | 9 | 5.0 | 25.0 | Group 2 | VCVCVC | Front Facilitation, Cluster Rule
- 338 | self | /sɛlf/ | 9 | 6 | 8.0 | 25.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
- 339 | clef | /klɛf/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 340 | cliff | /klɪf/ | 8 | 7 | 8.0 | 25.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 341 | cat-fish | /kætɪʃ/ | 10 | 10 | 3.5 | 25.5 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule
- 342 | flair | /flɛr/ | 10 | 6 | 8.0 | 26.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 343 | flare | /flɛr/ | 10 | 6 | 8.0 | 26.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 344 | frill | /frɪl/ | 10 | 6 | 8.0 | 26.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 345 | flight | /flaɪt/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
- 346 | fright | /fraɪt/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
- 347 | flout | /flaʊt/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 348 | fridge | /frɪdʒ/ | 9 | 7 | 8.0 | 26.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 349 | filed | /faɪld/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CVCC | Liquid Load, Cluster Rule
- 350 | France | /fræns/ | 10 | 8 | 6.0 | 26.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 351 | free-way | /friweɪ/ | 7 | 5 | 12.0 | 26.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 352 | fi-tter | /fɪtɜ-/ | 4 | 4 | 18.0 | 26.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 353 | flu-rry | /flɜ-i/ | 6 | 4 | 14.0 | 26.0 | Group 2 | CCVV | Front Facilitation, Liquid Load, Cluster Rule
- 354 | fu-sion | /fjuʒən/ | 9 | 10 | 5.0 | 26.0 | Group 2 | CCVCVC | Cluster Rule, Rounding Conflict
- 355 | far-mer | /fɑrmɜ-/ | 7 | 5 | 12.0 | 26.0 | Group 2 | CVCCV | Liquid Load, Cluster Rule
- 356 | for-ty | /fɔrtɪ/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 357 | fo-ssils | /fasəlz/ | 12 | 8 | 4.0 | 26.0 | Group 2 | CVCVCC | Liquid Load, Cluster Rule
- 358 | flo-ra | /flɔrə/ | 10 | 6 | 8.0 | 26.0 | Group 2 | CCVCV | Liquid Load, Cluster Rule, Rounding Conflict
- 359 | faul-ty | /fɔltɪ/ | 8 | 6 | 10.0 | 26.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 360 | fif-ty two | /fɪfti-tu/ | 8 | 8 | 7.0 | 26.0 | Group 2 | CVCCV-CV | Front Facilitation, Cluster Rule, Rounding Conflict
- 361 | tu-na fish | /tunə-fɪʃ/ | 9 | 9 | 7.0 | 26.0 | Group 1 | CVCV-CVC | Front Facilitation, Rounding Conflict
- 362 | draft | /dræft/ | 10 | 8 | 6.0 | 26.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 363 | draught | /dræft/ | 10 | 8 | 6.0 | 26.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 364 | sur-face | /sɜ-fəs/ | 8 | 6 | 12.0 | 26.0 | Group 1 | CVCVC | Liquid Load
- 365 | a-float | /əflaʊt/ | 8 | 6 | 10.0 | 26.0 | Group 2 | VCCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 366 | a-fraid | /əfreɪd/ | 8 | 6 | 10.0 | 26.0 | Group 2 | VCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 367 | af-ter | /æftɜ-/ | 4 | 4 | 16.0 | 26.0 | Group 2 | VCCV | Front Facilitation, Liquid Load, Cluster Rule
- 368 | tru-fle | /trəfəl/ | 12 | 8 | 4.0 | 26.0 | Group 2 | CCVCVC | Liquid Load, Cluster Rule
- 369 | de-fi-ance | /dɪfaɪəns/ | 8 | 8 | 8.0 | 26.0 | Group 2 | CVCVVCC | Front Facilitation, Cluster Rule
- 370 | fif-ty two | /fɪfti-tu/ | 8 | 8 | 7.0 | 26.0 | Group 2 | CVCCV-CV | Front Facilitation, Cluster Rule, Rounding Conflict

- 371 | gi-raffe | /dʒɜːæf/ | 5 | 5 | 16.0 | 26.0 | Group 1 | CVVC | Front Facilitation, Liquid Load
- 372 | fjord | /fjɔːrd/ | 10 | 9 | 6.0 | 27.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 373 | friend | /frɛnd/ | 9 | 8 | 8.0 | 27.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 374 | flies | /flaɪz/ | 9 | 6 | 10.0 | 27.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
- 375 | fries | /fraɪz/ | 9 | 6 | 10.0 | 27.0 | Group 2 | CCVC | Liquid Load, Cluster Rule
- 376 | frost | /frɔːst/ | 11 | 8 | 6.0 | 27.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 377 | Fresh | /frɛʃ/ | 10 | 7 | 8.0 | 27.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 378 | flesh | /flɛʃ/ | 10 | 7 | 8.0 | 27.0 | Group 2 | CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 379 | flint | /flɪnt/ | 9 | 8 | 8.0 | 27.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 380 | fa-ker | /fɛrkɜː/ | 4 | 5 | 18.0 | 27.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 381 | fe-line | /fɪlaɪn/ | 7 | 6 | 14.0 | 27.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 382 | fa-vor | /fɛɪvɜː/ | 5 | 4 | 18.0 | 27.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 383 | foun-tain | /faʊntən/ | 6 | 8 | 11.0 | 27.0 | Group 2 | CVCCVC | Cluster Rule, Rounding Conflict
- 384 | fi-ner | /faɪnɜː/ | 3 | 4 | 20.0 | 27.0 | Group 1 | CVCV | Liquid Load
- 385 | craft | /kræft/ | 10 | 9 | 6.0 | 27.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 386 | graft | /græft/ | 10 | 9 | 6.0 | 27.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 387 | croft | /krɔːft/ | 10 | 9 | 6.0 | 27.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 388 | head-phone | /hɛdfəʊn/ | 6 | 9 | 10.0 | 27.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule, Rounding Conflict
- 389 | big-foot | /bɪɡfʊt/ | 7 | 8 | 10.0 | 27.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule, Rounding Conflict
- 390 | go-pher | /ɡoʊfɜː/ | 4 | 5 | 18.0 | 27.0 | Group 1 | CVCV | Liquid Load, Rounding Conflict
- 391 | De-fi-ni-tion | /dɛfənɪʃən/ | 10 | 11 | 6.0 | 27.0 | Group 1 | CVCVCVCVC | Front Facilitation
- 392 | shelf | /ʃɛlf/ | 10 | 7 | 8.0 | 27.0 | Group 2 | CVCC | Front Facilitation, Liquid Load, Cluster Rule
- 393 | flask | /flæsk/ | 11 | 9 | 6.0 | 28.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 394 | flax | /flæks/ | 11 | 9 | 6.0 | 28.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 395 | flank | /flæŋk/ | 10 | 10 | 6.0 | 28.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 396 | fore-arm | /fɔːrɜːm/ | 11 | 7 | 8.0 | 28.0 | Group 2 | CVCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 397 | for-bid | /fɜːbɪd/ | 5 | 5 | 18.0 | 28.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 398 | phone booth | /fəʊn-buːθ/ | 8 | 7 | 12.0 | 28.0 | Group 1 | CVC-CVC | Rounding Conflict
- 399 | flu-tter | /flʌtɜː/ | 8 | 6 | 12.0 | 28.0 | Group 2 | CCVCV | Liquid Load, Cluster Rule
- 400 | fi-ller | /fɪlɜː/ | 6 | 4 | 18.0 | 28.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 401 | dog food | /dɔːɡ-fʊd/ | 8 | 9 | 10.0 | 28.0 | Group 1 | CVC-CVC | Rounding Conflict
- 402 | func-tion | /fʌŋkʃən/ | 11 | 13 | 2.0 | 28.0 | Group 2 | CVCCVC | Cluster Rule
- 403 | fea-ther | /fɛðɜː/ | 6 | 4 | 18.0 | 28.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 404 | drift | /drɪft/ | 10 | 8 | 8.0 | 28.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 405 | re-fill | /rɪfɪl/ | 10 | 6 | 12.0 | 28.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load

- 406 | loa-fer | /loʊfə-/ | 6 | 4 | 18.0 | 28.0 | Group 1 | CVCV | Liquid Load, Rounding Conflict
- 407 | tro-phy | /troʊfi/ | 8 | 6 | 12.0 | 28.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 408 | con-fi-dent | /kənˈfɪdənt/ | 10 | 13 | 3.0 | 28.0 | Group 2 | CVCCVCVCC | Cluster Rule
- 409 | con-fe-ssion | /kənˈfɛʃən/ | 10 | 12 | 4.0 | 28.0 | Group 2 | CVCCVCVC | Front Facilitation, Cluster Rule
- 410 | play-off | /pleɪɔf/ | 7 | 5 | 14.0 | 28.0 | Group 2 | CCVVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 411 | French | /frɛntʃ/ | 10 | 9 | 8.0 | 29.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 412 | fraise | /fraɪs/ | 9 | 6 | 12.0 | 29.0 | Group 2 | CCVVCV | Front Facilitation, Liquid Load, Cluster Rule
- 413 | flinch | /flɪntʃ/ | 10 | 9 | 8.0 | 29.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 414 | fi-re-man | /faɪrmən/ | 8 | 7 | 12.0 | 29.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule
- 415 | four-teen | /fɔrtɪn/ | 9 | 8 | 10.0 | 29.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 416 | fi-res | /faɪz-/ | 5 | 4 | 20.0 | 29.0 | Group 1 | CVVC | Liquid Load
- 417 | fla-nnel | /flænəl/ | 11 | 8 | 8.0 | 29.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 418 | fi-ssure | /fɪʃz-/ | 6 | 5 | 18.0 | 29.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 419 | fi-sher | /fɪʃz-/ | 6 | 5 | 18.0 | 29.0 | Group 1 | CVCV | Front Facilitation, Liquid Load
- 420 | fu-ry | /fjʊri/ | 8 | 7 | 12.0 | 29.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 421 | fif-ty nine | /fɪfti-naɪn/ | 8 | 10 | 8.0 | 29.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
- 422 | cleft | /klɛft/ | 10 | 9 | 8.0 | 29.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 423 | laugh-ing | /læfɪŋ/ | 8 | 7 | 14.0 | 29.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 424 | per-fume | /pɜːfjʊm/ | 6 | 7 | 14.0 | 29.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 425 | un-fold | /ənˈfoʊld/ | 9 | 8 | 10.0 | 29.0 | Group 2 | VCCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 426 | chau-ffeur | /ʃoʊfɜː-/ | 6 | 5 | 18.0 | 29.0 | Group 1 | CVCV | Liquid Load, Rounding Conflict
- 427 | gol-fer | /gɒlfɜː-/ | 8 | 7 | 12.0 | 29.0 | Group 2 | CVCCV | Liquid Load, Cluster Rule
- 428 | sho-far | /ʃoʊfɑːr/ | 10 | 9 | 8.0 | 29.0 | Group 2 | CCVCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 429 | sur-fer | /sɜːfɜː-/ | 5 | 4 | 20.0 | 29.0 | Group 1 | CVCV | Liquid Load
- 430 | safe-ty seat | /seɪfti-siːt/ | 12 | 10 | 4.0 | 29.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
- 431 | fif-ty nine | /fɪfti-naɪn/ | 8 | 10 | 8.0 | 29.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
- 432 | strafe | /streɪf/ | 11 | 8 | 8.0 | 29.0 | Group 2 | CCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 433 | flounce | /flaʊns/ | 10 | 8 | 10.0 | 30.0 | Group 2 | CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 434 | flex | /fleks/ | 11 | 9 | 8.0 | 30.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 435 | frog-man | /frægmən/ | 10 | 10 | 8.0 | 30.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 436 | for-mat | /fɔrmæt/ | 9 | 7 | 12.0 | 30.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 437 | fo-cused | /foʊkɪst/ | 9 | 9 | 10.0 | 30.0 | Group 2 | CVCVCC | Front Facilitation, Cluster Rule, Rounding Conflict
- 438 | for-mer | /fɔrmɜː-/ | 7 | 5 | 16.0 | 30.0 | Group 2 | CVCCV | Liquid Load, Cluster Rule, Rounding Conflict
- 439 | for-go-tten | /fɜːɡatən/ | 7 | 9 | 14.0 | 30.0 | Group 1 | CVCVCVC | Liquid Load
- 440 | thrift | /θrɪft/ | 12 | 8 | 8.0 | 30.0 | Group 2 | CCVCC | Front Facilitation, Liquid Load, Cluster Rule

- 441 | dog-fish | /dɔɡfɪʃ/ | 10 | 10 | 8.0 | 30.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule, Rounding Conflict
- 442 | thought-ful | /θɔtʃəl/ | 12 | 8 | 8.0 | 30.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 443 | cough quaff | /kɔf-kwɔf/ | 9 | 11 | 7.0 | 30.0 | Group 2 | CVC-CCVC | Cluster Rule, Rounding Conflict
- 444 | cough quaff | /kɔf-kwɔf/ | 9 | 11 | 7.0 | 30.0 | Group 2 | CVC-CCVC | Cluster Rule, Rounding Conflict
- 445 | meat-loaf | /mitləʊf/ | 9 | 7 | 12.0 | 30.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 446 | Fris-bee | /frɪsbɪ/ | 10 | 7 | 12.0 | 31.0 | Group 2 | CCVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 447 | for-get | /fɜːɡet/ | 6 | 7 | 18.0 | 31.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
- 448 | fen-der | /fɛndɜː/ | 5 | 6 | 18.0 | 31.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 449 | fret-saw | /fretsəw/ | 12 | 9 | 8.0 | 31.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 450 | foot-step | /fʊtstɛp/ | 10 | 9 | 10.0 | 31.0 | Group 2 | CVCCVC | Front Facilitation, Cluster Rule, Rounding Conflict
- 451 | free-zer | /frizɜː/ | 9 | 6 | 14.0 | 31.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 452 | fu-ture | /fjuːtʃɜː/ | 7 | 8 | 14.0 | 31.0 | Group 2 | CCVCV | Liquid Load, Cluster Rule, Rounding Conflict
- 453 | fac-tor | /fæktɜː/ | 6 | 7 | 16.0 | 31.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 454 | soft-ball | /sɔfbɔl/ | 10 | 7 | 12.0 | 31.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 455 | ear-phone | /ɪrfəʊn/ | 7 | 6 | 16.0 | 31.0 | Group 2 | VCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 456 | beau-ti-ful | /bjutɪfəl/ | 11 | 10 | 8.0 | 31.0 | Group 2 | CCVCVCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 457 | in-fu-sion | /ɪnfjuːzən/ | 10 | 12 | 7.0 | 31.0 | Group 2 | VCCVCVCVC | Front Facilitation, Cluster Rule, Rounding Conflict
- 458 | i-ne-ffec-tive | /ɪnɪfɛktɪv/ | 10 | 11 | 8.0 | 31.0 | Group 2 | VCVCVCCVC | Front Facilitation, Cluster Rule
- 459 | e-le-phant | /ɛləfənt/ | 9 | 8 | 12.0 | 31.0 | Group 2 | VCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 460 | gra-ffi-ti | /græfɪti/ | 10 | 9 | 10.0 | 31.0 | Group 2 | CCVCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 461 | strife | /straɪf/ | 11 | 8 | 10.0 | 31.0 | Group 2 | CCCVC | Liquid Load, Cluster Rule
- 462 | drop off | /drɒp-ɔf/ | 9 | 7 | 12.0 | 31.0 | Group 2 | CCVC-VC | Liquid Load, Cluster Rule, Rounding Conflict
- 463 | life bu-oy | /laɪf-bui/ | 7 | 5 | 18.0 | 31.0 | Group 1 | CVC-CVV | Front Facilitation, Liquid Load, Rounding Conflict
- 464 | flat-ness | /flætnəs/ | 12 | 10 | 8.0 | 32.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 465 | foot-ball | /fʊtbɔl/ | 9 | 7 | 14.0 | 32.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
- 466 | fish stick | /fɪʃ-stɪk/ | 13 | 12 | 4.0 | 32.0 | Group 2 | CVC-CCVC | Front Facilitation, Cluster Rule
- 467 | pan flute | /pæn-flut/ | 10 | 9 | 10.0 | 32.0 | Group 2 | CVC-CCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 468 | fli-er | /flaɪɜː/ | 6 | 4 | 20.0 | 32.0 | Group 2 | CCVV | Liquid Load, Cluster Rule
- 469 | fly-er | /flaɪɜː/ | 6 | 4 | 20.0 | 32.0 | Group 2 | CCVV | Liquid Load, Cluster Rule
- 470 | fry-er | /fraɪɜː/ | 6 | 4 | 20.0 | 32.0 | Group 2 | CCVV | Liquid Load, Cluster Rule
- 471 | deep freeze | /dɪp-friz/ | 12 | 9 | 8.0 | 32.0 | Group 2 | CVC-CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 472 | fri-lled | /fɪlɪd/ | 12 | 8 | 10.0 | 32.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 473 | junk food | /dʒʌŋk-fud/ | 11 | 13 | 5.0 | 32.0 | Group 2 | CVCC-CVC | Cluster Rule, Rounding Conflict
- 474 | flo-ur | /flaʊɜː/ | 6 | 4 | 20.0 | 32.0 | Group 2 | CCVV | Liquid Load, Cluster Rule, Rounding Conflict
- 475 | flo-wer | /flaʊɜː/ | 6 | 4 | 20.0 | 32.0 | Group 2 | CCVV | Liquid Load, Cluster Rule, Rounding Conflict
- 476 | fli-pper | /flɪpɜː/ | 7 | 5 | 18.0 | 32.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule

477 | flo-ral | /flɔrəl/ | 14 | 8 | 8.0 | 32.0 | Group 2 | CCVCVC | Liquid Load, Cluster Rule, Rounding Conflict
 478 | fra-gile | /frædʒəl/ | 13 | 9 | 8.0 | 32.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
 479 | for-give | /fɜ-giv/ | 7 | 7 | 18.0 | 32.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
 480 | fla-tter | /flætɜ-/ | 8 | 6 | 16.0 | 32.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 481 | fri-gid | /frɪdʒəd/ | 11 | 9 | 10.0 | 32.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
 482 | fi-re-arm | /faɪrɑrm/ | 11 | 7 | 12.0 | 32.0 | Group 2 | CVCVCC | Liquid Load, Cluster Rule
 483 | fif-ty five | /fɪfti-faɪv/ | 11 | 10 | 8.0 | 32.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
 484 | fan-ta-stic | /fæntæstɪk/ | 12 | 13 | 5.0 | 32.0 | Group 2 | CVCCVCCVC | Front Facilitation, Cluster Rule
 485 | raf-ter | /ræftɜ-/ | 8 | 6 | 16.0 | 32.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule
 486 | laugh-ter | /læftɜ-/ | 8 | 6 | 16.0 | 32.0 | Group 2 | CVCCV | Front Facilitation, Liquid Load, Cluster Rule
 487 | sur-fing | /sɜ-fɪŋ/ | 7 | 7 | 18.0 | 32.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
 488 | con-found | /kənfaʊnd/ | 8 | 11 | 11.0 | 32.0 | Group 2 | CVCCVCC | Cluster Rule, Rounding Conflict
 489 | goose-foot | /gʊsfʊt/ | 9 | 9 | 12.0 | 32.0 | Group 2 | CVCCVC | Cluster Rule, Rounding Conflict
 490 | pre-fer | /prɪfɜ-/ | 7 | 5 | 18.0 | 32.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 491 | night shift | /naɪt-ʃɪft/ | 11 | 11 | 7.0 | 32.0 | Group 2 | CVC-CVCC | Front Facilitation, Cluster Rule
 492 | fif-ty five | /fɪfti-faɪv/ | 11 | 10 | 8.0 | 32.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
 493 | of-ten-times | /ɔfəntaɪmz/ | 9 | 9 | 12.0 | 32.0 | Group 2 | VCVCCVCC | Cluster Rule, Rounding Conflict
 494 | di-ffu-sion | /dɪfjuʒən/ | 11 | 12 | 7.0 | 32.0 | Group 2 | CVCCVCVC | Front Facilitation, Cluster Rule, Rounding Conflict
 495 | one-self | /wənsɛlf/ | 11 | 9 | 10.0 | 32.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 496 | house-wife | /haʊswaɪf/ | 7 | 8 | 15.0 | 32.0 | Group 2 | CVCCVC | Cluster Rule, Rounding Conflict
 497 | foot-note | /fʊtnoʊt/ | 7 | 8 | 16.0 | 33.0 | Group 2 | CVCCVC | Cluster Rule, Rounding Conflict
 498 | fast run | /fæst-rən/ | 12 | 10 | 8.0 | 33.0 | Group 2 | CVCC-CVC | Front Facilitation, Liquid Load, Cluster Rule
 499 | fear-less | /fɪrləs/ | 13 | 8 | 10.0 | 33.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 500 | foun-der | /faʊndɜ-/ | 5 | 6 | 20.0 | 33.0 | Group 2 | CVCCV | Liquid Load, Cluster Rule, Rounding Conflict
 501 | Chi-nese food | /tʃaɪnɪz-fud/ | 11 | 11 | 10.0 | 33.0 | Group 1 | CVCVC-CVC | Front Facilitation, Rounding Conflict
 502 | fi-la-ment | /fɪləmənt/ | 10 | 9 | 12.0 | 33.0 | Group 2 | CVCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
 503 | pho-to-co-py | /foʊtəʊkəpi/ | 7 | 8 | 18.0 | 33.0 | Group 1 | CVCVCVCV | Front Facilitation, Rounding Conflict
 504 | a-sphalt | /æsfoʊlt/ | 11 | 8 | 12.0 | 33.0 | Group 2 | VCCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 505 | twen-ty five | /twenti-faɪv/ | 11 | 11 | 8.0 | 33.0 | Group 2 | CCVCCV-CVC | Front Facilitation, Cluster Rule
 506 | nine-ty five | /naɪnti-faɪv/ | 9 | 10 | 11.0 | 33.0 | Group 2 | CVCCV-CVC | Front Facilitation, Cluster Rule
 507 | a-po-stro-phe | /əpəstrəfi/ | 12 | 9 | 10.0 | 33.0 | Group 2 | VCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 508 | eigh-ty four | /eɪti-fɔr/ | 8 | 6 | 18.0 | 33.0 | Group 1 | VCV-CVC | Front Facilitation, Liquid Load, Rounding Conflict
 509 | o-ffen-der | /əfendɜ-/ | 5 | 6 | 20.0 | 33.0 | Group 2 | VCVCCV | Front Facilitation, Liquid Load, Cluster Rule
 510 | she-riff | /ʃerɪf/ | 10 | 7 | 16.0 | 33.0 | Group 1 | CVCVC | Front Facilitation, Liquid Load
 511 | freigh-ter | /freɪtɜ-/ | 8 | 6 | 18.0 | 34.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 512 | Fri-day | /fraɪdeɪ/ | 8 | 6 | 18.0 | 34.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule

513	egg fruit	/ɛg-frut/	10	9	12.0	34.0	Group 2	VC-CCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
514	fore-head	/fɔrhɛd/	9	9	14.0	34.0	Group 2	CVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
515	fruit punch	/frut-pɛntʃ/	13	12	6.0	34.0	Group 2	CCVC-CVCC	Liquid Load, Cluster Rule, Rounding Conflict
516	fin-ger	/fɪŋgɜ-/	6	8	18.0	34.0	Group 2	CVCCV	Front Facilitation, Liquid Load, Cluster Rule
517	for-ward	/fɔrwɜ-d/	9	7	16.0	34.0	Group 2	CVCCVC	Liquid Load, Cluster Rule, Rounding Conflict
518	frag-ment	/frægmɛnt/	12	12	8.0	34.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
519	fol-der	/fouldɜ-/	8	6	18.0	34.0	Group 2	CVCCV	Liquid Load, Cluster Rule, Rounding Conflict
520	for-ty one	/fɔrti-wɛn/	10	9	12.0	34.0	Group 2	CVCCV-CVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
521	fif-ty se-ven	/fɪfti-sɛvən/	13	12	6.0	34.0	Group 2	CVCCV-CVCVC	Front Facilitation, Cluster Rule
522	phan-tom limb	/fænəm-lɪm/	9	8	16.0	34.0	Group 1	CVCVC-CVC	Front Facilitation, Liquid Load
523	air-field	/ɛrfɪld/	12	8	12.0	34.0	Group 2	VCCVCC	Front Facilitation, Liquid Load, Cluster Rule
524	out-field	/aʊtfɪld/	10	8	14.0	34.0	Group 2	VCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
525	bare-foot	/bɛrfʊt/	9	7	16.0	34.0	Group 2	CVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
526	spoon-ful	/spunfʊl/	11	9	12.0	34.0	Group 2	CCVCCVC	Liquid Load, Cluster Rule, Rounding Conflict
527	wind-surf	/wɪndsurf/	13	11	8.0	34.0	Group 2	CVCCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
528	al-pha-bet	/ælfəbɛt/	9	7	16.0	34.0	Group 2	VCCVVCVC	Front Facilitation, Liquid Load, Cluster Rule
529	da-ffo-dil	/dæfədɪl/	10	8	16.0	34.0	Group 1	CVCVCVC	Front Facilitation, Liquid Load
530	fif-ty se-ven	/fɪfti-sɛvən/	13	12	6.0	34.0	Group 2	CVCCV-CVCVC	Front Facilitation, Cluster Rule
531	u-ni-form	/junəfɔrm/	10	10	12.0	34.0	Group 2	CVCVCVCC	Liquid Load, Cluster Rule, Rounding Conflict
532	po-lice chief	/pəlis-tʃɪf/	13	10	10.0	34.0	Group 1	CVCVC-CVC	Front Facilitation, Liquid Load
533	hun-ting knife	/hɛntɪŋ-naɪf/	9	14	8.0	34.0	Group 2	CVCCVC-CVC	Front Facilitation, Cluster Rule
534	sax-o-phone	/sæksəfəʊn/	11	11	10.5	34.5	Group 2	CVCCVCVC	Front Facilitation, Cluster Rule, Rounding Conflict
535	hands free	/hænz-fri/	11	11	10.0	35.0	Group 2	CVCC-CCV	Front Facilitation, Liquid Load, Cluster Rule
536	cell phone	/sɛl-fəʊn/	10	8	16.0	35.0	Group 1	CVC-CVC	Front Facilitation, Liquid Load, Rounding Conflict
537	free-sia	/freesia/	9	6	18.0	35.0	Group 2	CCVVCCV	Front Facilitation, Liquid Load, Cluster Rule
538	fron-tier	/frɛntɪr/	13	10	10.0	35.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
539	frac-tion	/frækʃən/	13	12	8.0	35.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
540	fore-hand	/fɔrhænd/	10	11	12.0	35.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
541	full time	/fʊl-taɪm/	9	7	18.0	35.0	Group 1	CVC-CVC	Liquid Load, Rounding Conflict
542	fla-vor	/flɛɪvɜ-/	9	6	18.0	35.0	Group 2	CCVCV	Front Facilitation, Liquid Load, Cluster Rule
543	fo-rest	/fɔrɪst/	11	8	14.0	35.0	Group 2	CVCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
544	fri-sson	/frɪsɪn/	13	10	10.0	35.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
545	fla-she	/flæʃɜ-/	10	7	16.0	35.0	Group 2	CCVCV	Front Facilitation, Liquid Load, Cluster Rule
546	for-ty two	/fɔrti-tu/	10	8	14.0	35.0	Group 2	CVCCV-CV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
547	foun-tain pen	/faʊntən-pɛn/	8	11	13.0	35.0	Group 2	CVCCVC-CVC	Front Facilitation, Cluster Rule, Rounding Conflict
548	fac-to-ry	/fæktɜ-i/	6	7	20.0	35.0	Group 2	CVCCVV	Front Facilitation, Liquid Load, Cluster Rule

549 | fif-ty six | /fɪfti-sɪks/ | 14 | 13 | 5.0 | 35.0 | Group 2 | CVCCV-CVCC | Front Facilitation, Cluster Rule
 550 | for-mu-la | /fɔrmjələ/ | 13 | 10 | 10.0 | 35.0 | Group 2 | CVCCCVCV | Liquid Load, Cluster Rule, Rounding Conflict
 551 | rain-fall | /reɪnfɔl/ | 11 | 8 | 14.0 | 35.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 552 | care-free | /kɛrfri/ | 12 | 9 | 12.0 | 35.0 | Group 2 | CVCCCV | Front Facilitation, Liquid Load, Cluster Rule
 553 | leap-frog | /lɪpfrog/ | 13 | 10 | 10.0 | 35.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 554 | shop-lift | /ʃɒplɪft/ | 13 | 10 | 10.0 | 35.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 555 | tra-ffic | /træfɪk/ | 10 | 9 | 14.0 | 35.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
 556 | te-le-phone | /tələfoun/ | 9 | 8 | 18.0 | 35.0 | Group 1 | CVCVCVC | Front Facilitation, Liquid Load, Rounding Conflict
 557 | ge-o-gra-phy | /dʒɪagrəfi/ | 11 | 10 | 12.0 | 35.0 | Group 2 | CVVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 558 | ve-ri-fy | /vɛrɪfaɪ/ | 9 | 6 | 20.0 | 35.0 | Group 1 | CVCVCV | Front Facilitation, Liquid Load
 559 | co-lor-ful | /kələfəl/ | 12 | 9 | 14.0 | 35.0 | Group 1 | CVCVCVC | Liquid Load
 560 | con-fu-sion | /kənʃjuʒən/ | 12 | 15 | 6.0 | 35.0 | Group 2 | CVCCCVCVC | Cluster Rule, Rounding Conflict
 561 | god-fa-ther | /gɒdfɑðə/ | 10 | 9 | 14.0 | 35.0 | Group 2 | CVCCVCV | Liquid Load, Cluster Rule
 562 | fif-ty six | /fɪfti-sɪks/ | 14 | 13 | 5.0 | 35.0 | Group 2 | CVCCV-CVCC | Front Facilitation, Cluster Rule
 563 | sa-pphi-re | /sæfaɪə/ | 5 | 4 | 26.0 | 35.0 | Group 1 | CVCVV | Front Facilitation, Liquid Load
 564 | pow-der puff | /paʊdə-pəf/ | 6 | 6 | 22.0 | 35.0 | Group 1 | CVCV-CVC | Liquid Load, Rounding Conflict
 565 | half ho-ur | /hæf-aʊə/ | 3 | 5 | 26.0 | 35.0 | Group 1 | CVC-VV | Front Facilitation, Liquid Load, Rounding Conflict
 566 | Fin-land | /fɪnlænd/ | 10 | 10 | 14.0 | 36.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 567 | foun-da-tion | /faʊndeɪʃən/ | 10 | 11 | 13.0 | 36.0 | Group 2 | CVCCVCVC | Front Facilitation, Cluster Rule, Rounding Conflict
 568 | brief-case | /brɪfkeɪs/ | 12 | 10 | 12.0 | 36.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 569 | pre-fix | /prɪfɪks/ | 12 | 10 | 12.0 | 36.0 | Group 2 | CCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
 570 | gra-phy | /græfɪk/ | 10 | 10 | 14.0 | 36.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
 571 | af-ter-noon | /æftə-nun/ | 6 | 8 | 20.0 | 36.0 | Group 2 | VCCVCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 572 | di-a-phragm | /daɪəfræm/ | 9 | 7 | 18.0 | 36.0 | Group 2 | CVVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 573 | ca-mou-flage | /kæməflɑʒ/ | 13 | 11 | 10.0 | 36.0 | Group 2 | CVCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 574 | pro-fe-s-sion | /prəfɛʃən/ | 12 | 10 | 12.0 | 36.0 | Group 2 | CCVCVCVC | Front Facilitation, Liquid Load, Cluster Rule
 575 | gun-fi-re | /gənfaɪə/ | 5 | 7 | 22.0 | 36.0 | Group 2 | CVCCVV | Liquid Load, Cluster Rule
 576 | fog horn | /fɒg-hɔrn/ | 10 | 12 | 12.0 | 37.0 | Group 2 | CVC-CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 577 | fle-xion | /flɛkʃən/ | 13 | 12 | 10.0 | 37.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 578 | flash-bulb | /flæʃbʌlb/ | 16 | 11 | 8.0 | 37.0 | Group 2 | CCVCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 579 | fore-most | /fɔrmoust/ | 12 | 9 | 14.0 | 37.0 | Group 2 | CVCCVCC | Liquid Load, Cluster Rule, Rounding Conflict
 580 | fre-sheer | /frɛʃə/ | 10 | 7 | 18.0 | 37.0 | Group 2 | CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 581 | fa-mi-ly room | /fæməli-rum/ | 12 | 8 | 16.0 | 37.0 | Group 1 | CVCVCV-CVC | Front Facilitation, Liquid Load, Rounding Conflict
 582 | for-e-ver | /fɔəvə/ | 5 | 4 | 28.0 | 37.0 | Group 1 | CVVCV | Front Facilitation, Liquid Load
 583 | phone num-ber | /foun-nəmbə/ | 6 | 8 | 20.0 | 37.0 | Group 2 | CVC-CVCCV | Liquid Load, Cluster Rule, Rounding Conflict
 584 | gra-phite | /græfaɪt/ | 10 | 9 | 16.0 | 37.0 | Group 2 | CCVCVC | Front Facilitation, Liquid Load, Cluster Rule

585	se-ma-phore	/semafore/	10	7	20.0	37.0	Group 1	CVCVCVCV	Front Facilitation, Liquid Load, Rounding Conflict
586	bi-o-gra-phy	/baɪɑgrəfi/	9	8	18.0	37.0	Group 2	CVVCCVCV	Front Facilitation, Liquid Load, Cluster Rule
587	Di-ffe-rent	/dɪfə-ənt/	7	8	20.0	37.0	Group 2	CVCVVCC	Front Facilitation, Liquid Load, Cluster Rule
588	a-pho-ri-sm	/æfə-ɪzəm/	6	5	26.0	37.0	Group 1	VCVVCVC	Front Facilitation, Liquid Load
589	it-self	/ɪtsɛlf/	11	8	16.0	37.0	Group 2	VCCVCC	Front Facilitation, Liquid Load, Cluster Rule
590	my-self	/maɪsɛlf/	10	7	18.0	37.0	Group 2	CVCVCC	Front Facilitation, Liquid Load, Cluster Rule
591	fruit-cake	/frutkeɪk/	12	12	12.0	38.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
592	first aid	/fɜst-əɪd/	9	8	18.0	38.0	Group 2	CVCC-VC	Front Facilitation, Liquid Load, Cluster Rule
593	flat-ware	/flætweɪr/	13	9	14.0	38.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
594	frow-ning	/fraʊnɪŋ/	9	9	18.0	38.0	Group 2	CCVCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
595	fla-shing	/flæʃɪŋ/	12	10	14.0	38.0	Group 2	CCVCVC	Front Facilitation, Liquid Load, Cluster Rule
596	front door	/frənt-dɔr/	15	12	8.0	38.0	Group 2	CCVCC-CVC	Liquid Load, Cluster Rule, Rounding Conflict
597	fox-hound	/fɒkshaʊnd/	11	14	11.0	38.0	Group 2	CVCCCVCC	Cluster Rule, Rounding Conflict
598	star fruit	/stɑr-frut/	17	12	6.0	38.0	Group 2	CCVC-CCVC	Liquid Load, Cluster Rule, Rounding Conflict
599	fre-quent	/frikwənt/	12	12	12.0	38.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
600	fore-cast	/fɔrkæst/	13	11	12.0	38.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
601	fla-shes	/flæʃɪz/	13	9	14.0	38.0	Group 2	CCVCVC	Front Facilitation, Liquid Load, Cluster Rule
602	for-ceps	/fɔrsɛps/	13	9	14.0	38.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
603	fre-ckles	/frɛkəlɪz/	15	11	10.0	38.0	Group 2	CCVCVCC	Front Facilitation, Liquid Load, Cluster Rule
604	for-ge-ry	/fɔrdʒɪ-ri/	9	7	20.0	38.0	Group 2	CVCCVV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
605	fi-re-wood	/faɪɜ-wʊd/	5	5	28.0	38.0	Group 1	CVVCVC	Liquid Load, Rounding Conflict
606	Flo-ri-da	/flɔrɪdɑ/	12	8	16.0	38.0	Group 2	CCVCVCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
607	pro-file	/prɒvfaɪl/	11	7	18.0	38.0	Group 2	CCVCVC	Liquid Load, Cluster Rule, Rounding Conflict
608	there-fore	/ðɛrfɔr/	14	8	14.0	38.0	Group 2	CVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
609	break-fast	/brekfæst/	14	12	10.0	38.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
610	star-fish	/stɑrfɪʃ/	15	11	10.0	38.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
611	air-lift	/ɛrlɪft/	12	8	16.0	38.0	Group 2	VCCVCC	Front Facilitation, Liquid Load, Cluster Rule
612	plat-form	/plætform/	14	10	12.0	38.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
613	se-ven-ty five	/sevənti-faɪv/	14	12	9.0	38.0	Group 2	CVCVCCV-CVC	Front Facilitation, Cluster Rule
614	wa-ter-fall	/wɔtə-fɔl/	9	7	22.0	38.0	Group 1	CVCVCVC	Liquid Load, Rounding Conflict
615	xy-lo-phone	/zaɪləfoun/	10	8	20.0	38.0	Group 1	CVCVCVC	Liquid Load, Rounding Conflict
616	di-ffe-rence	/dɪfə-əns/	8	8	20.0	38.0	Group 2	CVCVCC	Front Facilitation, Liquid Load, Cluster Rule
617	post o-ffice	/pəʊst-ɔfəs/	11	9	15.0	38.0	Group 2	CVCC-VCVC	Cluster Rule, Rounding Conflict
618	were-wolf	/wɛrwʊlf/	12	8	16.0	38.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
619	beef bur-ger	/bɪf-bɜ-gɜ-/	6	7	24.0	38.0	Group 1	CVC-CVCV	Front Facilitation, Liquid Load
620	front yard	/frənt-jɑrd/	17	15	4.0	39.0	Group 2	CCVCC-CVCC	Liquid Load, Cluster Rule

621	flag-pole	/flægpoʊl/	13	10	14.0	39.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
622	first name	/fɜːst-neɪm/	9	9	18.0	39.0	Group 2	CVCC-CVC	Front Facilitation, Liquid Load, Cluster Rule
623	floun-der	/flaʊndɜː/	9	8	20.0	39.0	Group 2	CCVCCV	Liquid Load, Cluster Rule, Rounding Conflict
624	frac-ture	/fræktʃɜː/	11	10	16.0	39.0	Group 2	CCVCCV	Front Facilitation, Liquid Load, Cluster Rule
625	for-ty eight	/fɔːti-eɪt/	10	8	18.0	39.0	Group 2	CVCCV-VC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
626	fi-re chief	/faɪɜː-tʃɪf/	7	7	24.0	39.0	Group 1	CVV-CVC	Front Facilitation, Liquid Load
627	pro-found	/prəʊfaʊnd/	10	9	18.0	39.0	Group 2	CCVCVCC	Liquid Load, Cluster Rule, Rounding Conflict
628	surf-board	/sɜːfbɔːrd/	12	9	16.0	39.0	Group 2	CVCCVCC	Liquid Load, Cluster Rule, Rounding Conflict
629	life-guard	/laɪfgɑːrd/	14	11	12.0	39.0	Group 2	CVCCVCC	Liquid Load, Cluster Rule
630	boy-friend	/bɔɪfrɛnd/	10	9	18.0	39.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
631	land-fill	/lændfɪl/	13	10	14.0	39.0	Group 2	CVCCCVC	Front Facilitation, Liquid Load, Cluster Rule
632	bull-frog	/bʊlfrɒɡ/	13	10	14.0	39.0	Group 2	CVCCCVC	Liquid Load, Cluster Rule, Rounding Conflict
633	de-frost	/dɪfrɒst/	13	10	14.0	39.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
634	ski lift	/ski-lɪft/	13	11	12.0	39.0	Group 2	CCV-CVCC	Front Facilitation, Liquid Load, Cluster Rule
635	six-ty five	/sɪksti-faɪv/	15	13	8.0	39.0	Group 2	CVCCCV-CVC	Front Facilitation, Cluster Rule
636	at-mo-sphere	/æt-məsfiːr/	12	9	16.0	39.0	Group 2	VCCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
637	de-mo-gra-phy	/dɪmɑːgrəfi/	11	10	16.0	39.0	Group 2	CVCVCCVCV	Front Facilitation, Liquid Load, Cluster Rule
638	li-tho-gra-phy	/lɪθɑːgrəfi/	16	11	10.0	39.0	Group 2	CVCVCCVCV	Front Facilitation, Liquid Load, Cluster Rule
639	pa-ci-fi-er	/pæsəfaɪɜː/	6	5	28.0	39.0	Group 1	CVCVCVV	Front Facilitation, Liquid Load
640	pro-fe-ssor	/prəfesɜː/	10	7	20.0	39.0	Group 2	CCVCVCV	Front Facilitation, Liquid Load, Cluster Rule
641	golf club	/ɡɒlf-klʌb/	15	13	8.0	39.0	Group 2	CVCC-CCVC	Liquid Load, Cluster Rule, Rounding Conflict
642	her-self	/hɜːself/	10	9	18.0	39.0	Group 2	CVCVCC	Front Facilitation, Liquid Load, Cluster Rule
643	him-self	/hɪmsɛlf/	11	10	16.0	39.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
644	fi-re chief	/faɪɜː-tʃɪf/	7	7	24.0	39.0	Group 1	CVV-CVC	Front Facilitation, Liquid Load
645	fros-ting	/frɒstɪŋ/	13	11	14.0	40.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
646	flag-ship	/flægʃɪp/	13	11	14.0	40.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
647	pitch fork	/pɪtʃ-fɔːrk/	12	11	14.0	40.0	Group 2	CVC-CVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
648	fix-ture	/fɪkstʃɜː/	10	10	18.0	40.0	Group 2	CVCCCV	Front Facilitation, Liquid Load, Cluster Rule
649	flo-wer-pot	/flaʊɜːpɒt/	9	7	22.0	40.0	Group 2	CCVVCVC	Liquid Load, Cluster Rule, Rounding Conflict
650	fish-er-man	/fɪʃɜːmæn/	8	8	24.0	40.0	Group 1	CVCVCVC	Front Facilitation, Liquid Load
651	for-ma-tion	/fɔːmeɪʃən/	12	10	16.0	40.0	Group 2	CVCCVCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
652	tray of food	/treɪ-əv-fud/	13	10	14.0	40.0	Group 2	CCV-VC-CVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
653	corn-field	/kɔːnfiːld/	15	13	10.0	40.0	Group 2	CVCCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
654	bill-fold	/bɪlfəʊld/	13	9	16.0	40.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
655	cray-fish	/kreɪfɪʃ/	12	10	16.0	40.0	Group 2	CCVCVC	Front Facilitation, Liquid Load, Cluster Rule
656	trans-fer	/trænsfɜː/	12	10	16.0	40.0	Group 2	CCVCCCV	Front Facilitation, Liquid Load, Cluster Rule

657	work-force	/wɜːkʃɔːs/	12	10	16.0	40.0	Group 2	CVCCVCC	Liquid Load, Cluster Rule, Rounding Conflict
658	bu-tter-fly	/bʊtɜːflaɪ/	9	7	22.0	40.0	Group 2	CVCVCCV	Liquid Load, Cluster Rule
659	nee-dle-fish	/nidəlfiʃ/	13	11	14.0	40.0	Group 2	CVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
660	bu-llet-proof	/bʊlətpʁuːf/	14	10	14.0	40.0	Group 2	CVCVCCVC	Liquid Load, Cluster Rule, Rounding Conflict
661	wa-ter-proof	/wɔːtɜːpʁuːf/	10	8	20.0	40.0	Group 2	CVCVCCVC	Liquid Load, Cluster Rule, Rounding Conflict
662	flat-fish	/flætfiʃ/	14	11	14.0	41.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
663	foot-print	/fʊtprɪnt/	12	11	16.0	41.0	Group 2	CVCCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
664	pa-ssion fruit	/pæʃən-frut/	14	12	12.0	41.0	Group 2	CVCVC-CCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
665	pho-to-graph	/fəʊtəgræf/	12	11	16.0	41.0	Group 2	CVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
666	fer-ti-lize	/fɜːtəlaɪz/	11	8	22.0	41.0	Group 1	CVCVCVC	Liquid Load
667	A-pril fool	/eɪprəl-ful/	15	9	14.0	41.0	Group 2	VCCVC-CVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
668	fur-ni-ture	/fɜːnɪʃɜː/	6	7	28.0	41.0	Group 1	CVCVCV	Front Facilitation, Liquid Load
669	pho-to-gra-pher	/fəʊtəgræfɜː/	12	11	16.0	41.0	Group 2	CVCVCCVCV	Liquid Load, Cluster Rule
670	snow-flake	/snoʊfleɪk/	12	11	16.0	41.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
671	grape-fruit	/greɪpfrut/	15	12	12.0	41.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
672	flat-fish	/flætfiʃ/	14	11	14.0	41.0	Group 2	CCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
673	air-craft	/eɪkræft/	14	11	14.0	41.0	Group 2	VCCCVCC	Front Facilitation, Liquid Load, Cluster Rule
674	re-fresh	/rɪfrɛʃ/	14	9	16.0	41.0	Group 2	CVCCVC	Front Facilitation, Liquid Load, Cluster Rule
675	thir-ty four	/θɜːdi-fɔːr/	12	8	20.0	41.0	Group 1	CVCV-CVC	Front Facilitation, Liquid Load, Rounding Conflict
676	camp-fi-re	/kæmpfaɪɜː/	6	7	26.0	41.0	Group 2	CVCCCVV	Front Facilitation, Liquid Load, Cluster Rule
677	House-fly	/haʊsefli/	10	9	20.0	41.0	Group 2	CVVCVCCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
678	pa-ci-fic o-cean	/pæsɪfɪk-oʊʃən/	13	13	14.0	41.0	Group 1	CVCVCVC-VCVC	Front Facilitation, Rounding Conflict
679	pho-to-gra-pher	/fəʊtəgræfɜː/	12	11	16.0	41.0	Group 2	CVCVCCVCV	Liquid Load, Cluster Rule
680	ge-o-gra-pher	/dʒiəgræfɜː/	11	10	18.0	41.0	Group 2	CVVCCVCV	Front Facilitation, Liquid Load, Cluster Rule
681	in-for-mer	/ɪnfɔːmə/	8	7	24.0	41.0	Group 2	VCCVCCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
682	pa-ra-graph	/pɛrəgræf/	13	10	16.0	41.0	Group 2	CVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
683	pho-to-graph	/fəʊtəgræf/	12	11	16.0	41.0	Group 2	CVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
684	first-born	/fɜːstbɔːn/	13	11	16.0	42.0	Group 2	CVCCCVCC	Liquid Load, Cluster Rule, Rounding Conflict
685	flap-jacks	/flæpdʒæks/	15	13	12.0	42.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
686	flash-card	/flæʃkɑːd/	18	14	8.0	42.0	Group 2	CCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
687	farm friend	/fɑːm-frɛnd/	16	13	10.0	42.0	Group 2	CVCC-CCVCC	Front Facilitation, Liquid Load, Cluster Rule
688	farm friend	/fɑːm-frɛnd/	16	13	10.0	42.0	Group 2	CVCC-CCVCC	Front Facilitation, Liquid Load, Cluster Rule
689	ful-filled	/fʊlfiɪld/	14	10	16.0	42.0	Group 2	CVCCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
690	flip flops	/flɪp-flɒps/	17	12	10.0	42.0	Group 2	CCVC-CCVCC	Front Facilitation, Liquid Load, Cluster Rule
691	fi-re-proof	/faɪɜːpʁuːf/	9	7	24.0	42.0	Group 2	CVVCCVC	Liquid Load, Cluster Rule, Rounding Conflict
692	fla-min-go	/fləˈmɪŋɡoʊ/	11	11	18.0	42.0	Group 2	CCVCVCCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict

693 | store-front | /stɔːfrʌnt/ | 18 | 14 | 8.0 | 42.0 | Group 2 | CCVCCCVCC | Liquid Load, Cluster Rule, Rounding Conflict
 694 | left hand | /left-hænd/ | 12 | 13 | 14.0 | 42.0 | Group 2 | CVCC-CVCC | Front Facilitation, Liquid Load, Cluster Rule
 695 | full-filled | /fʊlfiɪd/ | 14 | 10 | 16.0 | 42.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 696 | flip flops | /flɪp-flɒps/ | 17 | 12 | 10.0 | 42.0 | Group 2 | CCVC-CCVCC | Front Facilitation, Liquid Load, Cluster Rule
 697 | shell-fish | /ʃɛlɪʃ/ | 14 | 10 | 16.0 | 42.0 | Group 2 | CVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 698 | mi-cro-phone | /maɪkrəfəʊn/ | 10 | 10 | 20.0 | 42.0 | Group 2 | CVCCVCVC | Liquid Load, Cluster Rule, Rounding Conflict
 699 | dra-gon-fly | /dragonfli/ | 15 | 13 | 12.0 | 42.0 | Group 2 | CCVCVCCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 700 | sun-flower | /sʌnflaʊə/ | 10 | 8 | 22.0 | 42.0 | Group 2 | CVCCCVV | Liquid Load, Cluster Rule, Rounding Conflict
 701 | per-former | /pɜːfɔːmɜː/ | 8 | 6 | 26.0 | 42.0 | Group 2 | CVCVCCV | Liquid Load, Cluster Rule, Rounding Conflict
 702 | golf glove | /gɒlf-gləv/ | 17 | 14 | 8.0 | 42.0 | Group 2 | CVCC-CCVC | Liquid Load, Cluster Rule, Rounding Conflict
 703 | book-shelf | /bʊkʃɛlf/ | 13 | 11 | 16.0 | 42.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 704 | your-self | /jɔːrsɛlf/ | 15 | 11 | 14.0 | 42.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 705 | fi-re-proof | /faɪə-pruːf/ | 9 | 7 | 24.0 | 42.0 | Group 2 | CVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
 706 | frost-bite | /frɒstbaɪt/ | 14 | 11 | 16.0 | 43.0 | Group 2 | CCVCCVC | Liquid Load, Cluster Rule, Rounding Conflict
 707 | for-ty three | /fɔːti-θri/ | 16 | 10 | 14.0 | 43.0 | Group 2 | CVCCV-CCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 708 | fif-ty three | /fɪfti-θri/ | 14 | 10 | 16.0 | 43.0 | Group 2 | CVCCV-CCV | Front Facilitation, Liquid Load, Cluster Rule
 709 | for-ty four | /fɔːti-fɔːr/ | 14 | 10 | 16.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 710 | fif-ty four | /fɪfti-fɔːr/ | 12 | 10 | 18.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 711 | Fah-ren-heit | /fɛrənhaɪt/ | 10 | 11 | 20.0 | 43.0 | Group 2 | CVCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 712 | for-ty nine | /fɔːti-naɪn/ | 10 | 10 | 20.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 713 | Fah-ren-heit | /fɛrənhaɪt/ | 10 | 11 | 20.0 | 43.0 | Group 2 | CVCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 714 | witch-craft | /wɪtʃkræft/ | 14 | 13 | 14.0 | 43.0 | Group 2 | CVCCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 715 | re-flect | /rɪflɛkt/ | 14 | 11 | 16.0 | 43.0 | Group 2 | CVCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 716 | fifty three | /fɪfti-θri/ | 14 | 10 | 16.0 | 43.0 | Group 2 | CVCCV-CCV | Front Facilitation, Liquid Load, Cluster Rule
 717 | for-ty four | /fɔːti-fɔːr/ | 14 | 10 | 16.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 718 | fif-ty four | /fɪfti-fɔːr/ | 12 | 10 | 18.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 719 | nine-ty four | /naɪnti-fɔːr/ | 10 | 10 | 20.0 | 43.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 720 | co-ffee-ma-ker | /cofeemaker/ | 9 | 8 | 26.0 | 43.0 | Group 1 | VCVVCVCVC | Front Facilitation, Liquid Load, Rounding Conflict
 721 | o-ver-flow | /oʊvə-flaʊ/ | 9 | 6 | 26.0 | 43.0 | Group 2 | VCVCCV | Liquid Load, Cluster Rule, Rounding Conflict
 722 | or-tho-gra-phy | /ɔːrθəgræfi/ | 16 | 11 | 14.0 | 43.0 | Group 2 | VCCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 723 | half bro-ther | /hæf-brəðɜː/ | 12 | 10 | 18.0 | 43.0 | Group 2 | CVC-CCVCV | Front Facilitation, Liquid Load, Cluster Rule
 724 | in-fla-tion | /ɪnflæɪʃən/ | 12 | 11 | 18.0 | 43.0 | Group 2 | VCCVCVCV | Front Facilitation, Liquid Load, Cluster Rule
 725 | je-lly-fish | /dʒɛlɪfɪʃ/ | 13 | 10 | 20.0 | 43.0 | Group 1 | CVCVCVC | Front Facilitation, Liquid Load
 726 | bi-o-gra-pher | /baɪəgræfə/ | 9 | 8 | 24.0 | 43.0 | Group 2 | CVVCCVCV | Liquid Load, Cluster Rule
 727 | te-le-graph | /tɛləgræf/ | 14 | 11 | 16.0 | 43.0 | Group 2 | CVCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 728 | free-board | /freeboard/ | 13 | 9 | 20.0 | 44.0 | Group 2 | CCVVCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict

729 | friend-ship | /frɛndʃɪp/ | 14 | 12 | 16.0 | 44.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 730 | fi-re-works | /faɪrwɜːks/ | 12 | 10 | 20.0 | 44.0 | Group 2 | CVCCVCC | Liquid Load, Cluster Rule
 731 | a-lu-mi-num foil | /əlʊmənəm-fɔɪl/ | 13 | 10 | 20.0 | 44.0 | Group 1 | VCVVCVCVC-CVC | Liquid Load, Rounding Conflict
 732 | fly-pa-per | /flaɪpeɪpə/ | 8 | 6 | 28.0 | 44.0 | Group 2 | CCVCVCV | Front Facilitation, Liquid Load, Cluster Rule
 733 | Fe-bru-a-ry | /februəri/ | 11 | 7 | 24.0 | 44.0 | Group 2 | CVCCVVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 734 | fi-re truck | /faɪə-trɜːk/ | 10 | 9 | 22.0 | 44.0 | Group 2 | CVV-CCVC | Liquid Load, Cluster Rule
 735 | wa-ter front | /wɔːtə-frɒnt/ | 12 | 11 | 18.0 | 44.0 | Group 2 | CVCV-CCVCC | Liquid Load, Cluster Rule, Rounding Conflict
 736 | fruit sa-lad | /frut-sæləd/ | 17 | 12 | 12.0 | 44.0 | Group 2 | CCVC-CVCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 737 | gold-fish | /ɡoʊldfɪʃ/ | 14 | 12 | 16.0 | 44.0 | Group 2 | CVCCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 738 | hand-craft | /hændkræft/ | 14 | 16 | 12.0 | 44.0 | Group 2 | CVCCCVCC | Front Facilitation, Liquid Load, Cluster Rule
 739 | thir-ty five | /θɜːdi-faɪv/ | 11 | 8 | 24.0 | 44.0 | Group 1 | CVCV-CVC | Front Facilitation, Liquid Load
 740 | twen-ty four | /twenti-fɔːr/ | 12 | 11 | 18.0 | 44.0 | Group 2 | CCVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 741 | ca-lli-gra-phy | /kəlɪgrəfi/ | 14 | 12 | 16.0 | 44.0 | Group 2 | CVCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 742 | grand-fa-ther | /grænfɑːðə/ | 13 | 11 | 18.0 | 44.0 | Group 2 | CCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 743 | re-for-mer | /rɪfɔːmə/ | 11 | 7 | 24.0 | 44.0 | Group 2 | CVCVCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 744 | wild-life | /waɪldlaɪf/ | 13 | 9 | 20.0 | 44.0 | Group 2 | CVCCVCV | Liquid Load, Cluster Rule
 745 | flash-light | /flæʃlaɪt/ | 16 | 11 | 16.0 | 45.0 | Group 2 | CCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 746 | film-ma-ker | /fɪlmɜːkə/ | 9 | 8 | 26.0 | 45.0 | Group 2 | CVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 747 | fi-shing rod | /fɪʃɪŋ-rɒd/ | 14 | 12 | 18.0 | 45.0 | Group 1 | CVCVC-CVC | Front Facilitation, Liquid Load
 748 | fi-li-bu-ster | /fɪləbəstə/ | 12 | 9 | 22.0 | 45.0 | Group 2 | CVCVCVCCV | Front Facilitation, Liquid Load, Cluster Rule
 749 | bu-tter-flies | /bətə-flaɪz/ | 12 | 9 | 22.0 | 45.0 | Group 2 | CVCVCCVC | Liquid Load, Cluster Rule
 750 | de-mo-gra-pher | /dɪmɑːgrəfə/ | 11 | 10 | 22.0 | 45.0 | Group 2 | CVCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
 751 | life vest | /laɪf-vɛst/ | 14 | 10 | 18.0 | 45.0 | Group 2 | CVC-CVCC | Front Facilitation, Liquid Load, Cluster Rule
 752 | for-ty five | /fɔːti-faɪv/ | 13 | 10 | 20.0 | 46.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 753 | fron-tal lobe | /frɒntəl-loʊb/ | 18 | 13 | 12.0 | 46.0 | Group 2 | CCVCCVC-CVC | Liquid Load, Cluster Rule, Rounding Conflict
 754 | fi-re-fly | /faɪə-flaɪ/ | 8 | 6 | 30.0 | 46.0 | Group 2 | CVVCCV | Liquid Load, Cluster Rule
 755 | gar-den fork | /gɑːdn-fɔːrk/ | 17 | 16 | 10.0 | 46.0 | Group 2 | CVCCVC-CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 756 | Fon-due Forks | /fɑːndu-fɔːks/ | 16 | 15 | 12.0 | 46.0 | Group 2 | CVCCV-CVCC | Liquid Load, Cluster Rule, Rounding Conflict
 757 | gold-finch | /ɡoʊldfɪntʃ/ | 14 | 14 | 16.0 | 46.0 | Group 2 | CVCCCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 758 | there-af-ter | /ðɛræftə/ | 12 | 8 | 24.0 | 46.0 | Group 2 | CVCVCCV | Front Facilitation, Liquid Load, Cluster Rule
 759 | for-ty five | /fɔːti-faɪv/ | 13 | 10 | 20.0 | 46.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 760 | fi-re-fly | /faɪə-flaɪ/ | 8 | 6 | 30.0 | 46.0 | Group 2 | CVVCCV | Liquid Load, Cluster Rule
 761 | cru-ci-fix | /krusɪfɪks/ | 16 | 14 | 14.0 | 46.0 | Group 2 | CCVCVCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
 762 | fi-re-place | /faɪəpleɪs/ | 10 | 7 | 28.0 | 47.0 | Group 2 | CVVCCVC | Front Facilitation, Liquid Load, Cluster Rule
 763 | fry-ing pan | /fraɪɪŋ-pæn/ | 10 | 10 | 24.0 | 47.0 | Group 2 | CCVVC-CVC | Front Facilitation, Liquid Load, Cluster Rule
 764 | dra-gon fruit | /dræɡən-frut/ | 17 | 15 | 12.0 | 47.0 | Group 2 | CCVCVC-CCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict

- 765 | flat ti-re | /flæt-taɪə/ | 10 | 8 | 26.0 | 47.0 | Group 2 | CCVC-CVV | Front Facilitation, Liquid Load, Cluster Rule
- 766 | and so forth | /ænd-sou-fɔrθ/ | 16 | 12 | 16.0 | 47.0 | Group 2 | VCC-CV-CVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 767 | back and forth | /bæk-ænd-fɔrθ/ | 16 | 14 | 14.0 | 47.0 | Group 2 | CVC-VCC-CVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 768 | space-craft | /speɪskræft/ | 17 | 14 | 14.0 | 47.0 | Group 2 | CCVCCCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 769 | he-mi-sphere | /həmiˈsfɪr/ | 11 | 10 | 24.0 | 47.0 | Group 2 | CVCVCCVC | Front Facilitation, Liquid Load, Cluster Rule
- 770 | bi-bli-o-gra-phy | /bɪbliəgrəfi/ | 14 | 11 | 20.0 | 47.0 | Group 2 | CVCCVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 771 | cau-li-flo-wer | /kæləflaʊə/ | 12 | 9 | 24.0 | 47.0 | Group 2 | CVCVCCVV | Liquid Load, Cluster Rule, Rounding Conflict
- 772 | left-o-ver | /lɛftoʊvə/ | 11 | 8 | 26.0 | 47.0 | Group 2 | CVCCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 773 | mi-cro-film | /maɪkrəfɪlm/ | 14 | 11 | 20.0 | 47.0 | Group 2 | CVCCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 774 | Ca-li-for-ni-a | /kæləfɔrnjə/ | 15 | 14 | 16.0 | 47.0 | Group 2 | CVCVCVCCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 775 | fringe hair | /frɪndʒ-hɛr/ | 15 | 14 | 16.0 | 48.0 | Group 2 | CCVCC-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 776 | win-dow frame | /wɪndəʊ-freɪm/ | 11 | 10 | 24.0 | 48.0 | Group 2 | CVCCV-CCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 777 | flu-o-re-scent | /fluresənt/ | 16 | 12 | 18.0 | 48.0 | Group 2 | CCVCVCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 778 | fly swa-ter | /flaɪ-swater/ | 16 | 11 | 18.0 | 48.0 | Group 2 | CCV-CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 779 | girl-friend | /gɜːlfrɛnd/ | 15 | 13 | 18.0 | 48.0 | Group 2 | CVCCCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 780 | in-di-ffe-rent | /ɪndɪfəˈrɛnt/ | 8 | 10 | 28.0 | 48.0 | Group 2 | VCCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 781 | rain-fo-rest | /raɪnfɔrɛst/ | 16 | 12 | 18.0 | 48.0 | Group 2 | CVCCVCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 782 | soft pa-late | /soft-pæltɪ/ | 14 | 11 | 20.0 | 48.0 | Group 2 | CVCC-CVCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 783 | ge-o-gra-phy | /dʒiəgræfɪk/ | 13 | 13 | 20.0 | 48.0 | Group 2 | CVCCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 784 | shelf life | /ʃɛlf-laɪf/ | 16 | 11 | 18.0 | 48.0 | Group 2 | CVCC-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 785 | shelf life | /ʃɛlf-laɪf/ | 16 | 11 | 18.0 | 48.0 | Group 2 | CVCC-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 786 | French horn | /frɛntʃ-hɔrn/ | 16 | 16 | 14.0 | 49.0 | Group 2 | CCVCC-CVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 787 | Foot-stool | /footstool/ | 13 | 10 | 24.0 | 49.0 | Group 2 | CVVCCCVCC | Liquid Load, Cluster Rule, Rounding Conflict
- 788 | half si-ster | /hæf-sɪstə/ | 11 | 11 | 24.0 | 49.0 | Group 2 | CVC-CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 789 | ol-fac-to-ry | /oʊlfæktəri/ | 10 | 9 | 28.0 | 49.0 | Group 2 | VCCVCCVV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 790 | king-fi-sher | /kɪŋfɪʃə/ | 10 | 11 | 26.0 | 49.0 | Group 2 | CVCCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 791 | cen-tri-fuge | /sɛntrəfudʒ/ | 17 | 16 | 14.0 | 49.0 | Group 2 | CVCCCVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 792 | In-di-ffe-rence | /ɪndɪfəˈrɛns/ | 9 | 10 | 28.0 | 49.0 | Group 2 | VCCVCVCC | Front Facilitation, Liquid Load, Cluster Rule
- 793 | weight lif-ter | /weɪt-lɪftə/ | 11 | 9 | 26.0 | 49.0 | Group 2 | CVC-CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 794 | life cy-cle | /laɪf-saɪkəl/ | 15 | 11 | 22.0 | 49.0 | Group 1 | CVC-CVCVC | Liquid Load
- 795 | fi-nish line | /fɪnɪʃ-laɪn/ | 12 | 11 | 26.0 | 50.0 | Group 1 | CVCVC-CVC | Front Facilitation, Liquid Load
- 796 | for-ty se-ven | /fɔrti-sɛvən/ | 15 | 12 | 20.0 | 50.0 | Group 2 | CVCCV-CVCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 797 | fore-fin-ger | /fɔrfɪŋgə/ | 12 | 12 | 24.0 | 50.0 | Group 2 | CVCCVCCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 798 | for-ty six | /fɔrti-sɪks/ | 16 | 13 | 18.0 | 50.0 | Group 2 | CVCCV-CVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 799 | di-ffe-rent sock | /dɪfəˈrɛnt-sɒk/ | 12 | 13 | 22.0 | 50.0 | Group 2 | CVCVCC-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 800 | six-ty four | /sɪkstɪ-fɔr/ | 16 | 13 | 18.0 | 50.0 | Group 2 | CVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict

801	se-ven-ty four	/seʋənti-fɔr/	15	12	20.0	50.0	Group 2	CVCVCCV-CVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
802	port-fo-li-o	/pɔrtfɔuliɔ/	13	9	26.0	50.0	Group 2	CVCCVCVV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
803	cer-ti-fi-cate	/sɜ-tɪfɪkət/	11	11	28.0	50.0	Group 1	CVCVCVCVC	Front Facilitation, Liquid Load
804	tra-ffic jam	/træfɪk-dʒæm/	14	13	20.0	50.0	Group 2	CCVCVC-CVC	Front Facilitation, Liquid Load, Cluster Rule
805	fore-fin-ger	/fɔrɪŋgɜ-/	12	12	24.0	50.0	Group 2	CVCCVCCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
806	life ja-cket	/laɪf-dʒækɪt/	13	12	24.0	50.0	Group 1	CVC-CVCVC	Front Facilitation, Liquid Load
807	hand-ker-chief	/hæŋkɜ-tʃɪf/	10	14	24.0	50.0	Group 2	CVCCVCVC	Front Facilitation, Liquid Load, Cluster Rule
808	French toast	/frɛntʃ-tɔʊst/	17	15	16.0	51.0	Group 2	CCVCC-CVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
809	fin-ger-nail	/ɪŋgɜ-neɪl/	11	12	26.0	51.0	Group 2	CVCCVCVC	Front Facilitation, Liquid Load, Cluster Rule
810	fox te-rri-er	/fɔks-tɛrɪɜ-/	13	11	24.0	51.0	Group 2	CVCC-CVCVV	Front Facilitation, Liquid Load, Cluster Rule
811	Corn Flakes	/kɔrn-flɛɪks/	18	16	14.0	51.0	Group 2	CVCC-CCVCC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
812	trans-fu-sion	/trænsfjuʒən/	19	18	12.0	51.0	Group 2	CCVCCCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
813	re-flec-tion	/rɪflɛkʃən/	17	14	18.0	51.0	Group 2	CVCCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
814	e-ffer-ve-scent	/ɛfɜ-vɛsənt/	11	10	28.0	51.0	Group 2	VCVCVCVCC	Front Facilitation, Liquid Load, Cluster Rule
815	ma-nu-fac-ture	/mænɪfæktʃɜ-/	11	14	24.0	51.0	Group 2	CVCCVCVCCV	Front Facilitation, Liquid Load, Cluster Rule
816	re-fre-she-er	/rɪfrɛʃɜ-/	14	9	26.0	51.0	Group 2	CVCCVCV	Front Facilitation, Liquid Load, Cluster Rule
817	fin-ger paint	/ɪŋgɜ-peɪnt/	10	13	26.0	52.0	Group 2	CVCCV-CVCC	Front Facilitation, Liquid Load, Cluster Rule
818	fo-ster fa-mi-ly	/fɔstɜ-fæməli/	14	11	24.0	52.0	Group 2	CVCCV-CVCVCV	Front Facilitation, Liquid Load, Cluster Rule
819	stra-to-sphere	/strætəsɪr/	20	14	16.0	52.0	Group 2	CCCVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule
820	Mi-cro-soft	/maɪkrɔʊsɔft/	14	12	24.0	52.0	Group 2	CVCCVCVCC	Liquid Load, Cluster Rule, Rounding Conflict
821	food pro-ce-ssor	/fud-prəsɛsɜ-/	15	11	24.0	53.0	Group 2	CVC-CCVCVCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
822	fi-re figh-ter	/faɪɜ-faɪtɜ-/	6	6	40.0	53.0	Group 1	CVV-CVCV	Liquid Load
823	po-lice o-ffi-cer	/pəɪlɪs-ɔfɪsɜ-/	13	9	30.0	53.0	Group 1	CVCVC-VCVCV	Front Facilitation, Liquid Load, Rounding Conflict
824	hie-ro-glyph	/haɪrɔʊglɪf/	13	12	26.0	53.0	Group 2	CVCVCCVC	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
825	ring fin-ger	/rɪŋ-ɪŋgɜ-/	12	13	26.0	54.0	Group 2	CVC-CVCCV	Front Facilitation, Liquid Load, Cluster Rule
826	wild-flo-wer	/waɪldflaʊɜ-/	13	9	30.0	54.0	Group 2	CVCCCCV	Liquid Load, Cluster Rule, Rounding Conflict
827	trans-for-mer	/trænsfɔrmɜ-/	17	13	22.0	54.0	Group 2	CCVCCCVCCV	Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
828	French fries	/frɛntʃ-fraɪz/	19	15	18.0	55.0	Group 2	CCVCC-CCVC	Front Facilitation, Liquid Load, Cluster Rule
829	ca-lli-gra-phy	/kælɪgræfɪk/	16	15	22.0	55.0	Group 2	CVCVCCVCVC	Front Facilitation, Liquid Load, Cluster Rule
830	fi-re sta-tion	/faɪɜ-steɪʃən/	12	11	30.0	56.0	Group 2	CVV-CCVCVC	Front Facilitation, Liquid Load, Cluster Rule
831	tra-ffic light	/træfɪk-laɪt/	16	13	24.0	56.0	Group 2	CCVCVC-CVC	Front Facilitation, Liquid Load, Cluster Rule
832	di-sin-fec-tant wipes	/dɪsɪnfɛktənt-waɪps/	20	21	12.0	56.0	Group 2	CVCVCCVCCVCC-CVCC	Front Facilitation, Cluster Rule
833	clef-t pa-late	/kleɪt-pælaɪt/	17	14	22.0	56.0	Group 2	CCVCC-CVCVC	Front Facilitation, Liquid Load, Cluster Rule
834	mi-dle fin-ger	/mɪdəl-ɪŋgɜ-/	13	13	28.0	57.0	Group 2	CVCVC-CVCCV	Front Facilitation, Liquid Load, Cluster Rule
835	fin-ger-print	/ɪŋgɜ-prɪnt/	14	15	26.0	57.0	Group 2	CVCCVCCVCC	Front Facilitation, Liquid Load, Cluster Rule
836	fi-re-cra-cker	/faɪɜkrækɜ-/	10	10	36.0	58.0	Group 2	CVVCCVCV	Front Facilitation, Liquid Load, Cluster Rule

- 837 | foot-ball play-er | /fʊtbɔːlˌpleɪə/ | 14 | 10 | 32.0 | 59.0 | Group 2 | CVCCVC-CCVV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 838 | failed a test F | /feɪld-əˌtɛst-ɛf/ | 17 | 14 | 26.0 | 60.0 | Group 2 | CVCC-V-CVCC-VC | Front Facilitation, Liquid Load, Cluster Rule
- 839 | bu-tter-fly fish | /bʊtəˈflaɪˌfɪʃ/ | 15 | 12 | 30.0 | 60.0 | Group 2 | CVCVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 840 | All Bran Flakes | /ɔːl-brænˈfleɪks/ | 21 | 16 | 20.0 | 60.0 | Group 2 | VC-CCVC-CCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 841 | bu-tter-fly fish | /bʊtəˈflaɪˌfɪʃ/ | 15 | 12 | 30.0 | 60.0 | Group 2 | CVCVCCV-CVC | Front Facilitation, Liquid Load, Cluster Rule
- 842 | knife shar-pe-ner | /naɪfˈʃɑːpənər/ | 17 | 16 | 24.0 | 60.0 | Group 2 | CVC-CCVCCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 843 | li-ttle fin-ger | /lɪtəlˈfɪŋɡə/ | 16 | 14 | 28.0 | 61.0 | Group 2 | CVCVC-CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 844 | straight-for-ward | /streɪtˈfɔːrwɜːd/ | 20 | 15 | 24.0 | 61.0 | Group 2 | CCCVCCVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 845 | au-di-o bi-o-gra-pher | /əˈdɪoʊˌbaɪoˌɡrəfər/ | 11 | 10 | 38.0 | 62.0 | Group 2 | VCVV-CVVCCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 846 | de-fi-bri-lla-tor | /dɪfɪˈbrɪlətər/ | 15 | 11 | 38.0 | 66.0 | Group 2 | CVCVCCVCVCV | Front Facilitation, Liquid Load, Cluster Rule
- 847 | four leaf clo-ver | /fɔːrˌlifˈkloʊvə/ | 21 | 15 | 28.0 | 67.0 | Group 2 | CVC-CVC-CCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 848 | four leaf clo-ver | /fɔːrˌlifˈkloʊvə/ | 21 | 15 | 28.0 | 67.0 | Group 2 | CVC-CVC-CCVCV | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 849 | Fah-ren-heit scale | /fəˈrɛnhaitˌskeɪl/ | 19 | 18 | 28.0 | 68.0 | Group 2 | CVCVCCVC-CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 850 | in-dex fin-ger | /ɪndɛksˈfɪŋɡə/ | 14 | 17 | 34.0 | 68.0 | Group 2 | VCCVCC-CVCCV | Front Facilitation, Liquid Load, Cluster Rule
- 851 | fi-gure ska-ting | /fɪɡjəˈskeɪtɪŋ/ | 15 | 18 | 34.0 | 70.0 | Group 2 | CVCCV-CCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 852 | mag-ni-fy-ing glass | /mæɡnəˈfaɪɪŋˌɡlæs/ | 17 | 18 | 32.0 | 70.0 | Group 2 | CVCCVCVVC-CCVC | Front Facilitation, Liquid Load, Cluster Rule
- 853 | bu-tter-fly ca-tching | /bʊtəˈflaɪˌkætʃɪŋ/ | 16 | 16 | 36.0 | 71.0 | Group 2 | CVCVCCV-CVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 854 | hie-ro-gly-phics | /haɪrəʊˌɡlɪfɪks/ | 18 | 17 | 34.0 | 71.0 | Group 2 | CVCVCCVCVCC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 855 | re-fri-ge-ra-tor | /rɪˈfrɪdʒəˌertər/ | 15 | 11 | 44.0 | 72.0 | Group 2 | CVCCVCVVCV | Front Facilitation, Liquid Load, Cluster Rule
- 856 | fa-cial ex-pre-ssion | /feɪʃəlˌɪkspreʃən/ | 25 | 20 | 28.0 | 76.0 | Group 2 | CVCVC-VCCCCVCVC | Front Facilitation, Liquid Load, Cluster Rule
- 857 | New-found-land and La-bra-dor | /nuːfəndlənd-əndˌlæbrədɔːr/ | 31 | 27 | 24.0 | 85.0 | Group 2 | CVCVCCCVCC-VCC-CVCCVCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict
- 858 | el-der-flo-wer cor-di-al | /ɛldərˈfləʊərˌkɔːrdɪəl/ | 34 | 23 | 32.0 | 92.0 | Group 2 | VCCVCCCVVC-CVCCVC | Front Facilitation, Liquid Load, Cluster Rule, Rounding Conflict